



2024版

慈溪市康能金属制品有限公司
CIXI KANG NENG METAL PRODUCTS CO., LTD.

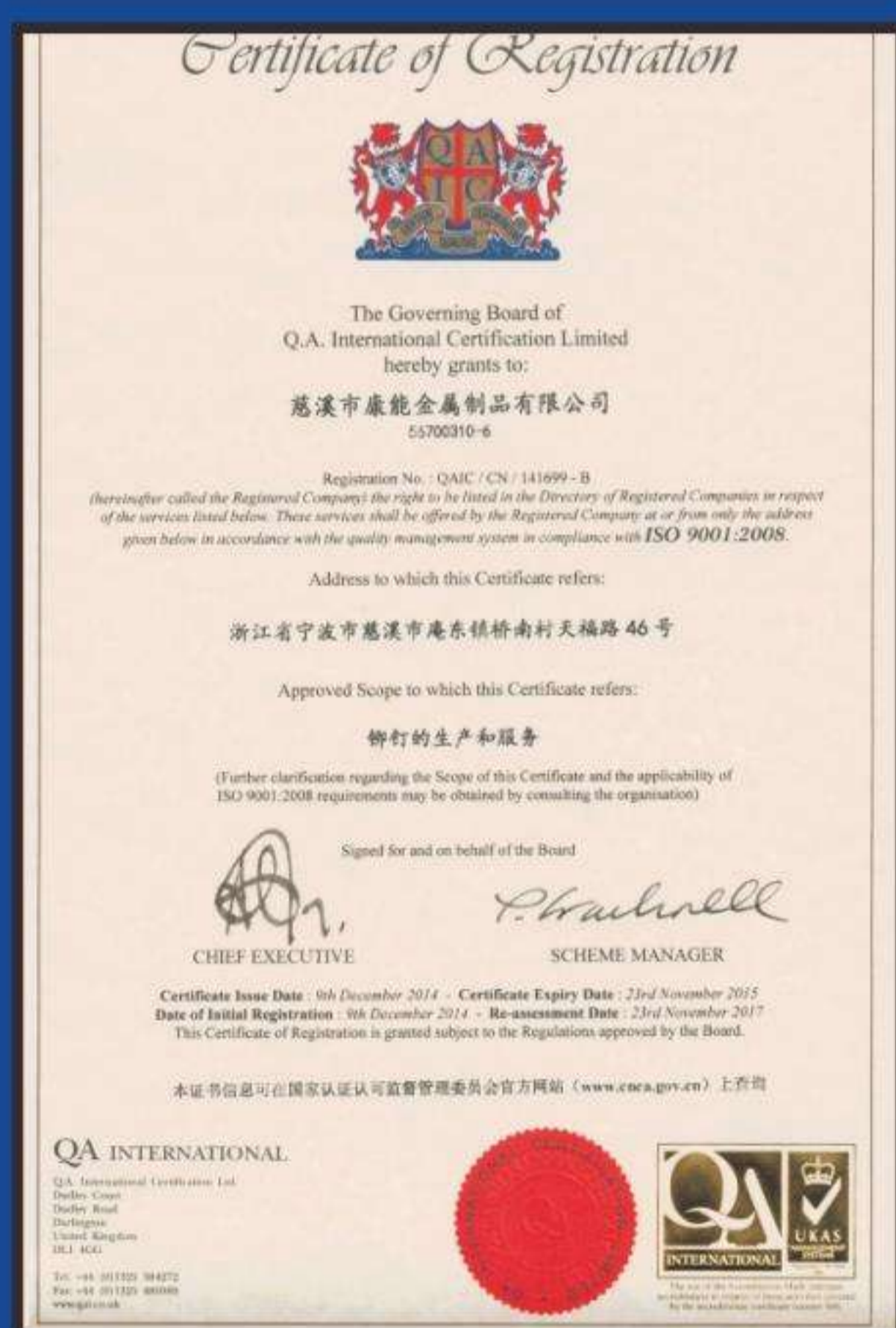
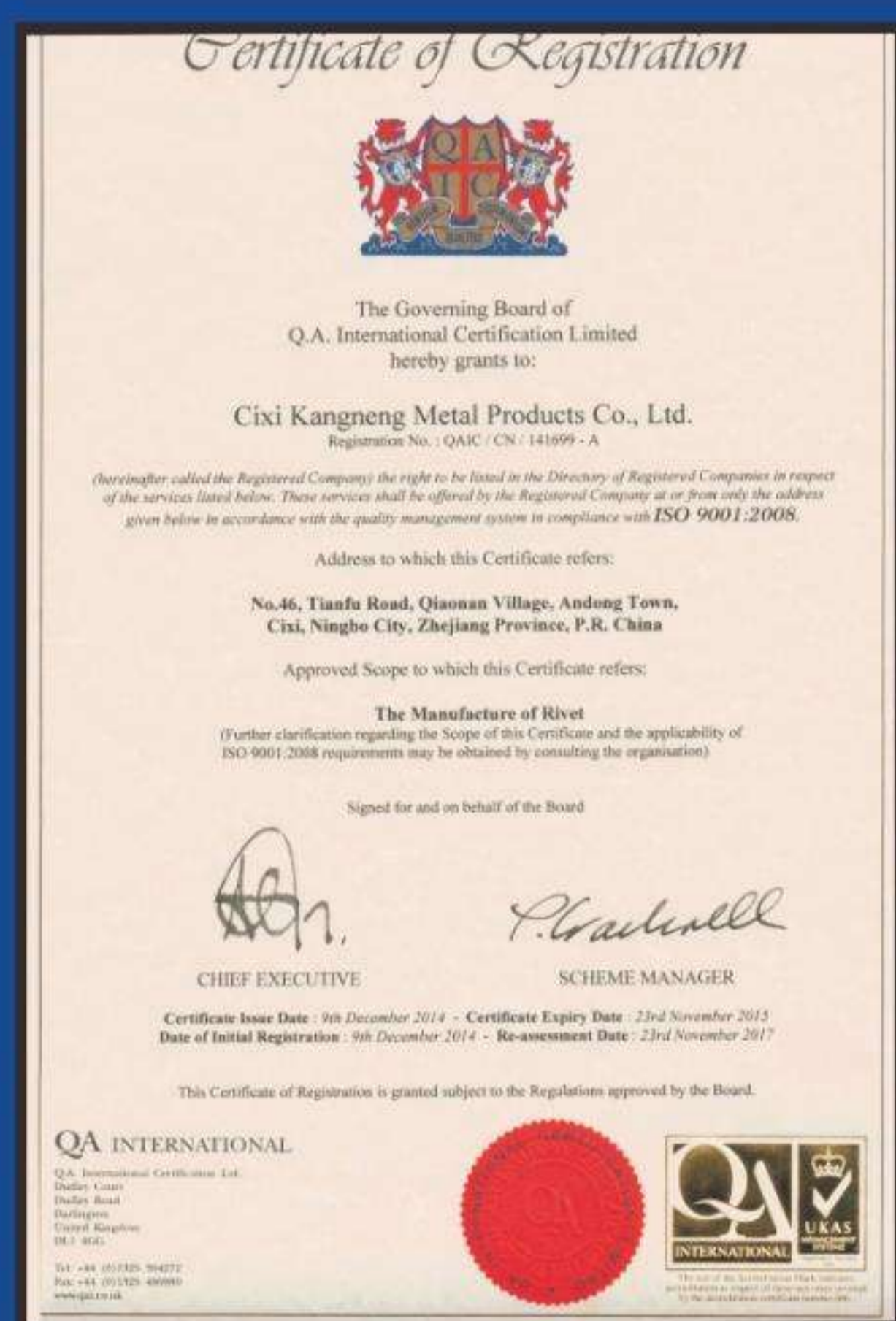


车间设备



公司简介

Company introduce



慈溪市康能金属制品有限公司，简称“康能铆钉”，一家专业为汽车行业、轻工业行业提供整套完善铆接解决方案，具有产品研发、生产、销售、服务于一体的创新企业。产品广泛用于飞机、船舶、汽车、机械、建筑装璜、集装箱、家用电器、箱包、玩具、电器仪表等行业。产品销往国内、欧洲、中东、北美、全世界。

本公司专业生产各种异形铆钉，铆钉规格齐全，款式多样。有抽芯铆钉，拉花铆钉，三开花铆钉，灯笼折叠铆钉，双鼓型铆钉，拉丝铆钉，海马钉，击芯铆钉，彩色铆钉，大帽铆钉，封闭型铆钉，实心铆钉，半空心铆钉，组合铆钉，等各类铆钉。

公司通过ISO9001认证，以“质量第一，用户至上，信誉第一”的宗旨，凭产品品质赢取客户对本公司的肯定。欢迎各界朋友来参观，洽谈业务。

Cixi Kangneng Metal Products Co., Ltd., short for Kangneng Rivet, is a professional automobile company. Industry, light industry to provide a complete set of perfect riveting solutions, with product research and development, production, sales. Innovative enterprises serving as a whole. Products are widely used in aircraft, ships, automobiles, machinery, building equipment Juan, container, household appliances, bags, toys, electrical instruments and other industries. Products sold domestically, Europe, Middle East, North America and the world.

The company specializes in the production of various special-shaped rivets, rivet specifications complete, diverse styles. Core pulling riveting Nails, Drawing Rivets, Triple Flower Rivets, Lamp Folding Rivets, Double Drum Rivets, Drawing Rivets, Sea Horse rivet, core rivet, color rivet, cap rivet, closed rivet, solid rivet, semi -hollow rivet Nails, combination rivets, and other types of rivets.


The company has passed the ISO 9001 certification, with "quality first, user first, reputation first" as the main line. Purpose: To win customers' affirmation of our company by virtue of product quality. Welcome friends from all walks of life to visit and negotiate business.

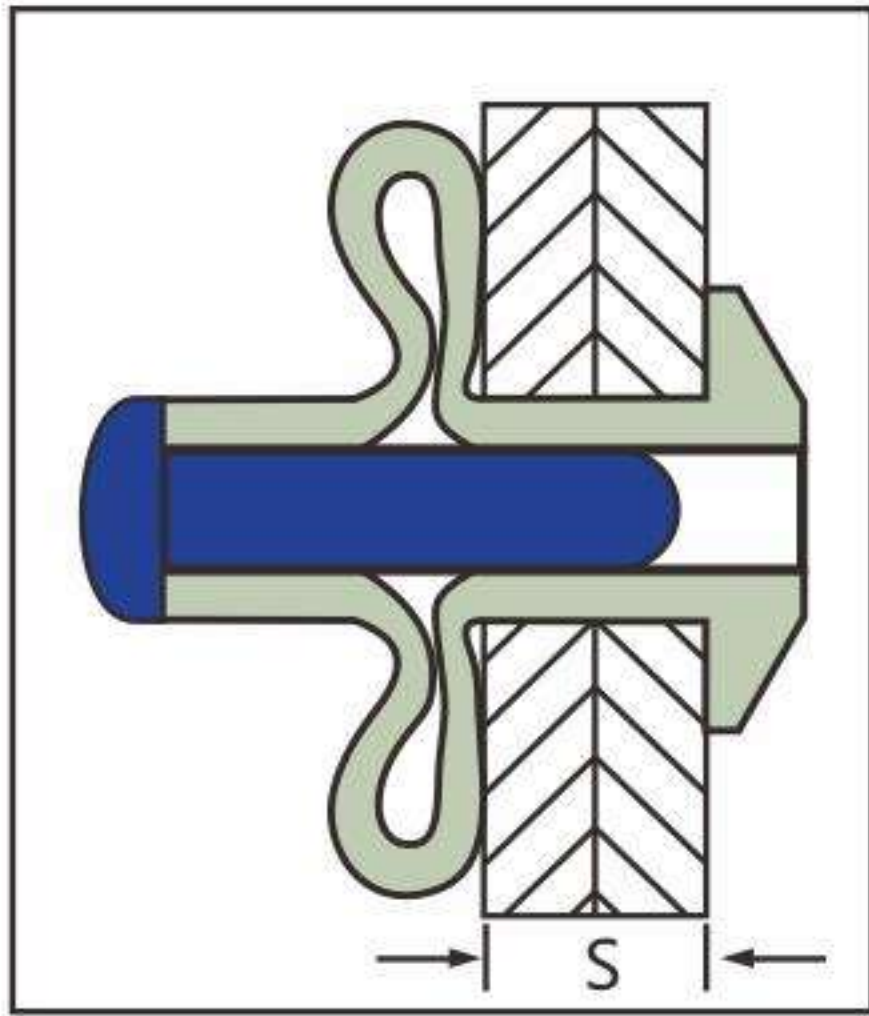
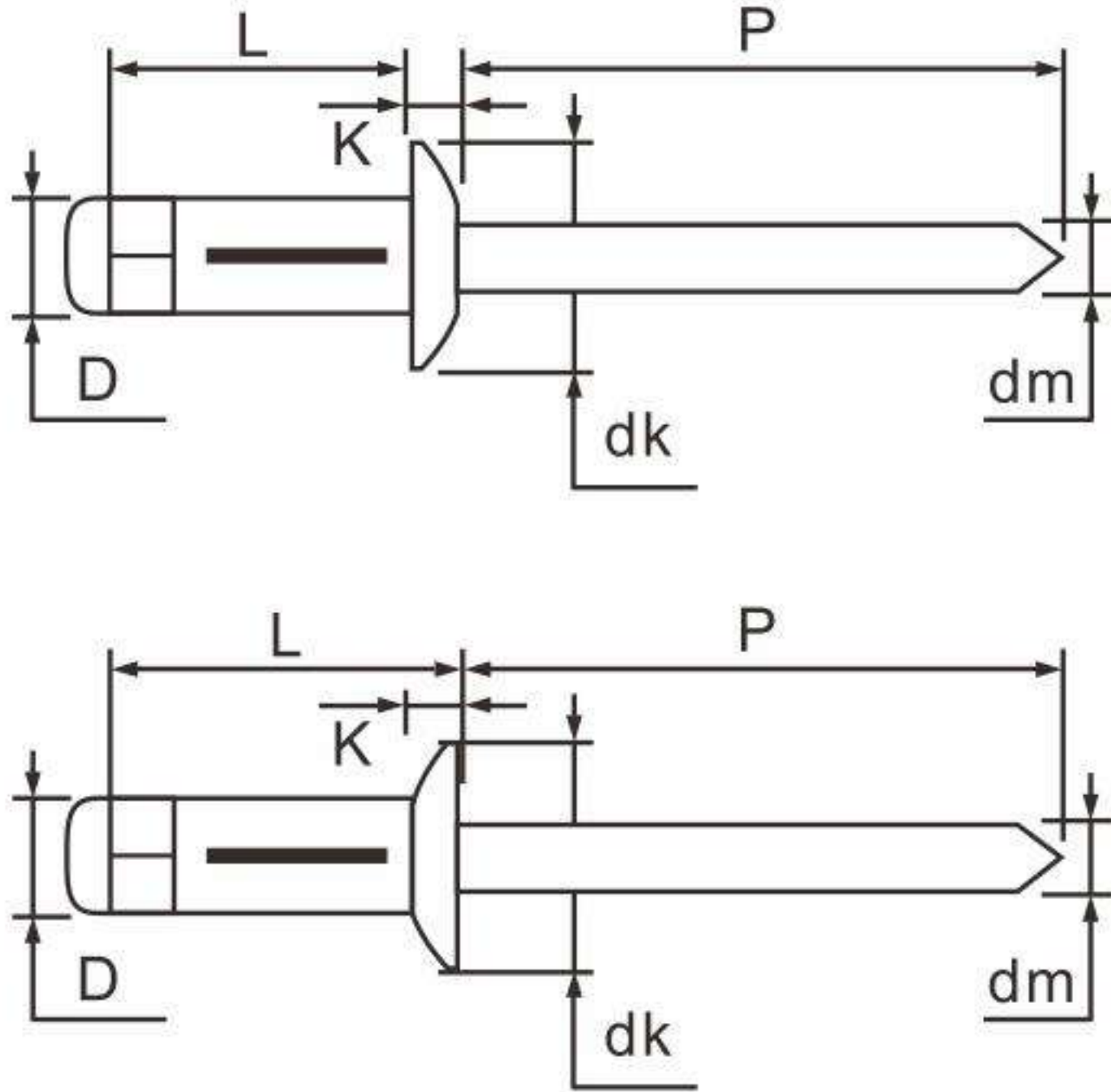


Triform Rivet

灯笼型 抽芯铆钉 HLDL



	材质 Materials	表面 Finish
	铝 (Al Mg2.5)	抛光 Polished
	铝 (Al Mg5)	抛光 Polished



D	dk	L	S	K	孔径 Aperture	P	dm	最小抗拉力 Tensile Force	最小抗剪力 Shear Force
3.2(+0.08/-0.15)	Φ6.3±0.2	10	0.5-1.5	1.3	3.3-3.5	≥27	1.9	420N	300N
		12	0.5-3.0						
		14	1.0-4.5						
		16	3.0-6.5						
		18.8	5.0-9.0						
		20.6	7.0-11.0						
4.0(+0.08/-0.15)	Φ8.0±0.29	10	0.5-1.0	1.6	4.2-4.4	≥27	2.3	800N	500N
		12	0.5-2.0						
		14	1.0-3.0						
		16	2.0-4.0						
		18.8	3.0-7.0						
		20.6	4.0-9.0						
4.8(+0.08/-0.15)	Φ9.6±0.29	10	0.5-1.0	1.8	5.0-5.2	≥27	2.9	1100N	800N
		12	0.5-1.0						
		14	0.5-2.0						
		16	1.0-3.0						
		18.8	2.0-6.0						
		20.6	3.0-8.0						
		25	5.0-11.0						
		30	9.0-15.0						
6.4(+0.08/-0.15)	Φ14±0.29	16	0.5-2.0	2.8	6.5-6.7	≥28	3.8	2560N	2000N
		20.6	1.0-4.0						
		23	2.0-6.5						
		25	4.0-8.0						
		30	5.0-12.0						
		35	10.0-17.0						

可执行IFI、DIN、ISO、GB等标准

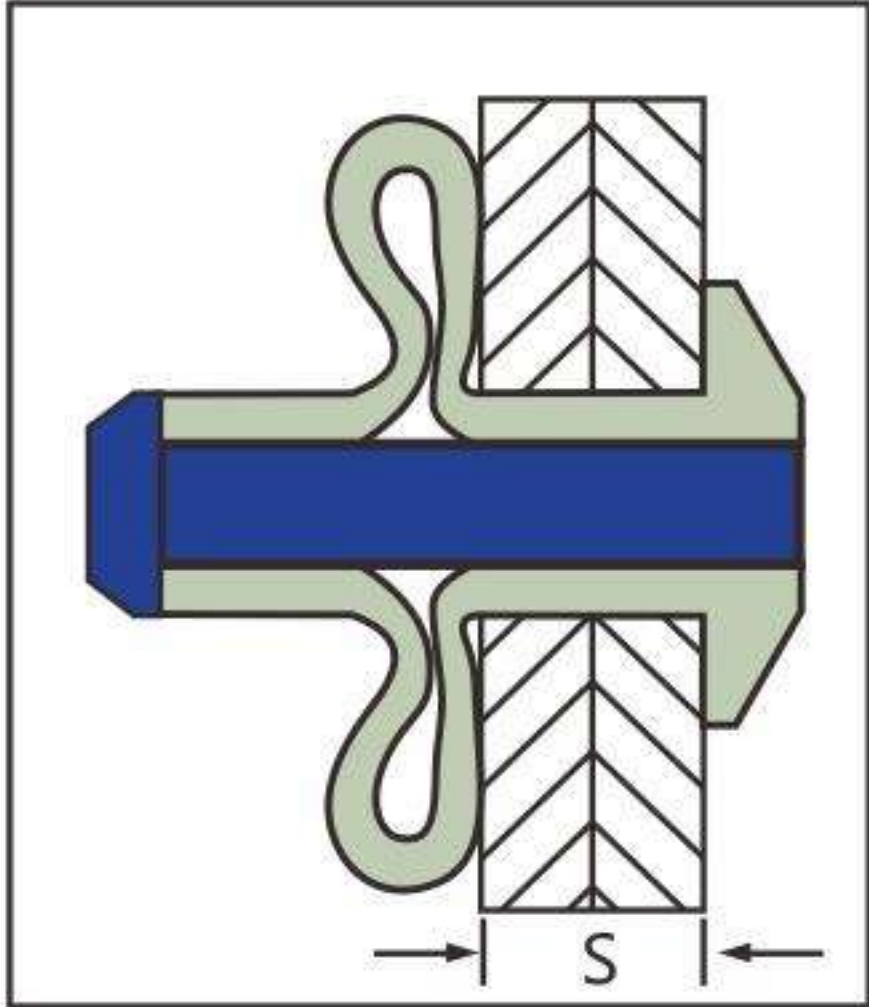
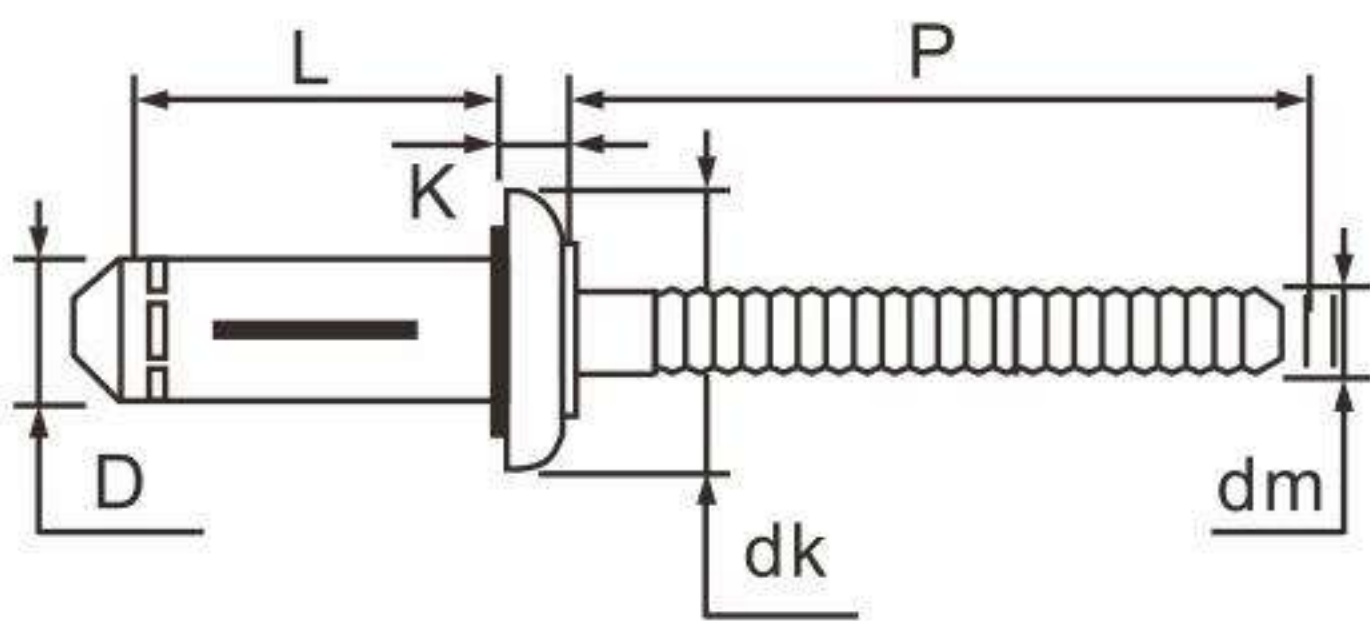
单位 : mm

Triform Rivet (waterproof)

防水灯笼型 抽芯铆钉



	材质 Materials	表面 Finish
	铝合金 (Al Mg 5)	抛光 polished
	铝合金 (Al Cu Mg 1)	抛光 polished



D	dk	L	S	K	孔径 Aperture	P	dm	最小抗拉力 Tensile Force	最小抗剪力 Shear Force
5.2(+0.09/-0.2)	$\Phi 11.5 \pm 0.4$	17.5	1.3-4.8	3	5.3-5.5	≥ 28	3.0	3000N	2000N
		19.1	1.6-6.4						
		22.2	4.8-9.5						
		25.4	7.9-12.7						
		28.6	11.1-15.9						
		31.8	14.3-19.1						
6.4(+0.18/-0.2)	$\Phi 14.5 \pm 0.4$	20.2	1.6-6.4	3.5	6.6-6.8	≥ 28	3.9	4700N	2800N
		23.4	3.2-9.5						
		26.5	6.4-12.7						
		29.7	9.5-15.9						
7.5(+0.18/-0.2)	$\Phi 18.8 \pm 0.5$	28	1.1-9.5	4.0	7.8-8.2	≥ 28	4.4	6500N	4800N
		34	6.4-15.9						
		37	9.5-19.1						

可执行IFI、DIN、ISO、GB等标准

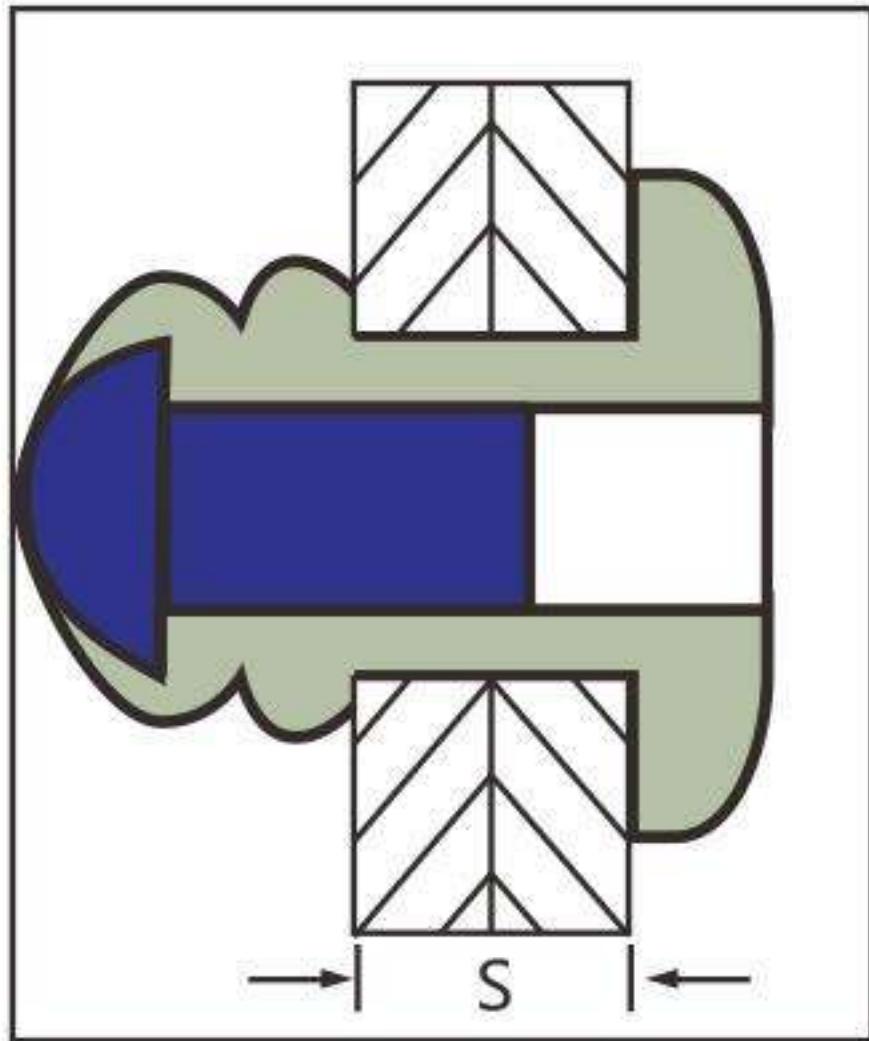
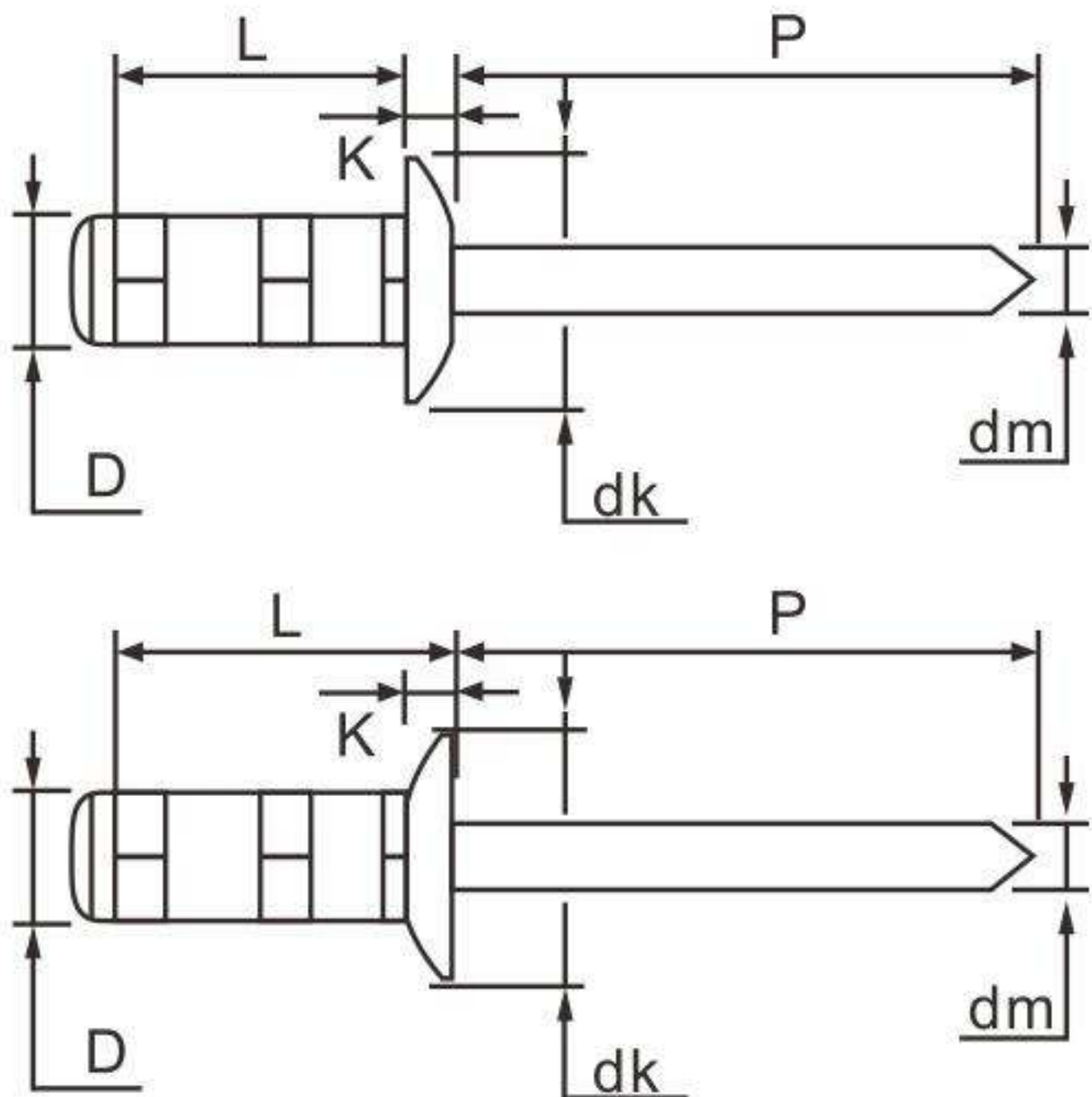
单位 : mm

Mutigrip Type Blind Rivet

双鼓型 抽芯铆钉 H2S



	材质 Materials	表面 Finish
	铝合金 (Al Mg2)	抛光 Polished
	钢 (Steel)	镀锌 Zinc Plated



D	dk	L	S	K	孔径 Aperture	P	dm	最小抗拉力 Tensile Force	最小抗剪力 Shear Force
2.4(+0.08/-0.1)	4.8(+/-0.24)	6	0.5-2.0	1	2.5	≥27	1.45(-0.1)	350N	250N
		9	3.0-5.0						
3.0(+0.08/-0.1)	6.0(+0.3 /-0.3)	6	0.5-2.5	1.2	3.1	≥27	1.8(-0.1)	700N	500N
3.2(+0.08/-0.1)	6.0(+0.3 /-0.3)	6	0.5-2.5	1.2	3.3	≥27	1.8(-0.1)	950N	650N
		8	1.0-4.5						
		10	1.5-6.5						
		13	5.0-9.5						
4.0(+0.08/-0.15)	8.0(+/-0.3)	8	0.5-4.0	1.5	4.2	≥27	2.2(-0.1)	1600N	1100N
		10	1.2-6.0						
		12	4.0-9.0						
		16	5.5--11.5						
4.8(+0.1 /-0.15)	9.5(+/-0.3)	10	1.0-6.0	1.7	5	≥27	2.7(-0.1)	2300N	1500N
		12	2.5-8.0						
		16	5.0-11.0						
		19	7.0-13.5						
		25	12.0-19.0						
6.4(+0.1 /-0.15)	Φ12.5±0.3	12	1.0-5.5	2	5.2	≥27	3.95(-0.2)	3500N	2500N
		16	5.0-10.0						
		19	7.0-13.0						

可执行IFI、DIN、ISO、GB等标准

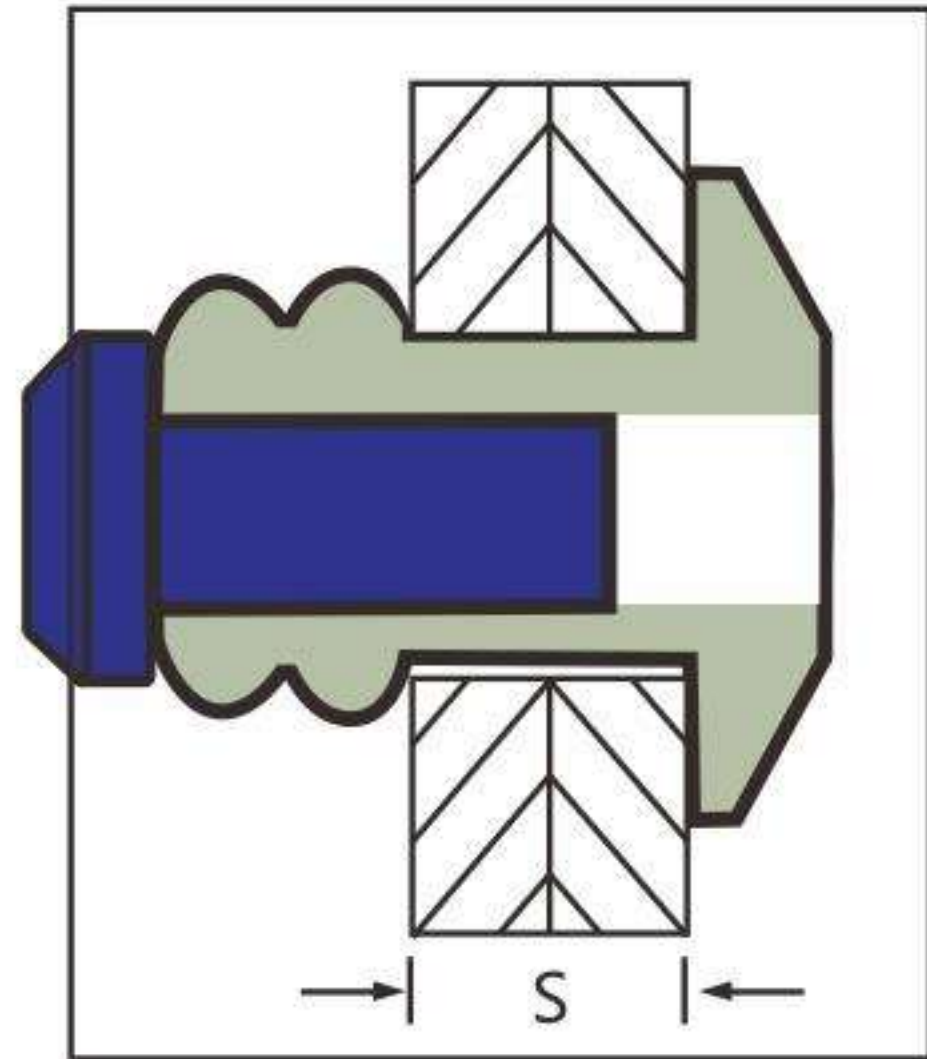
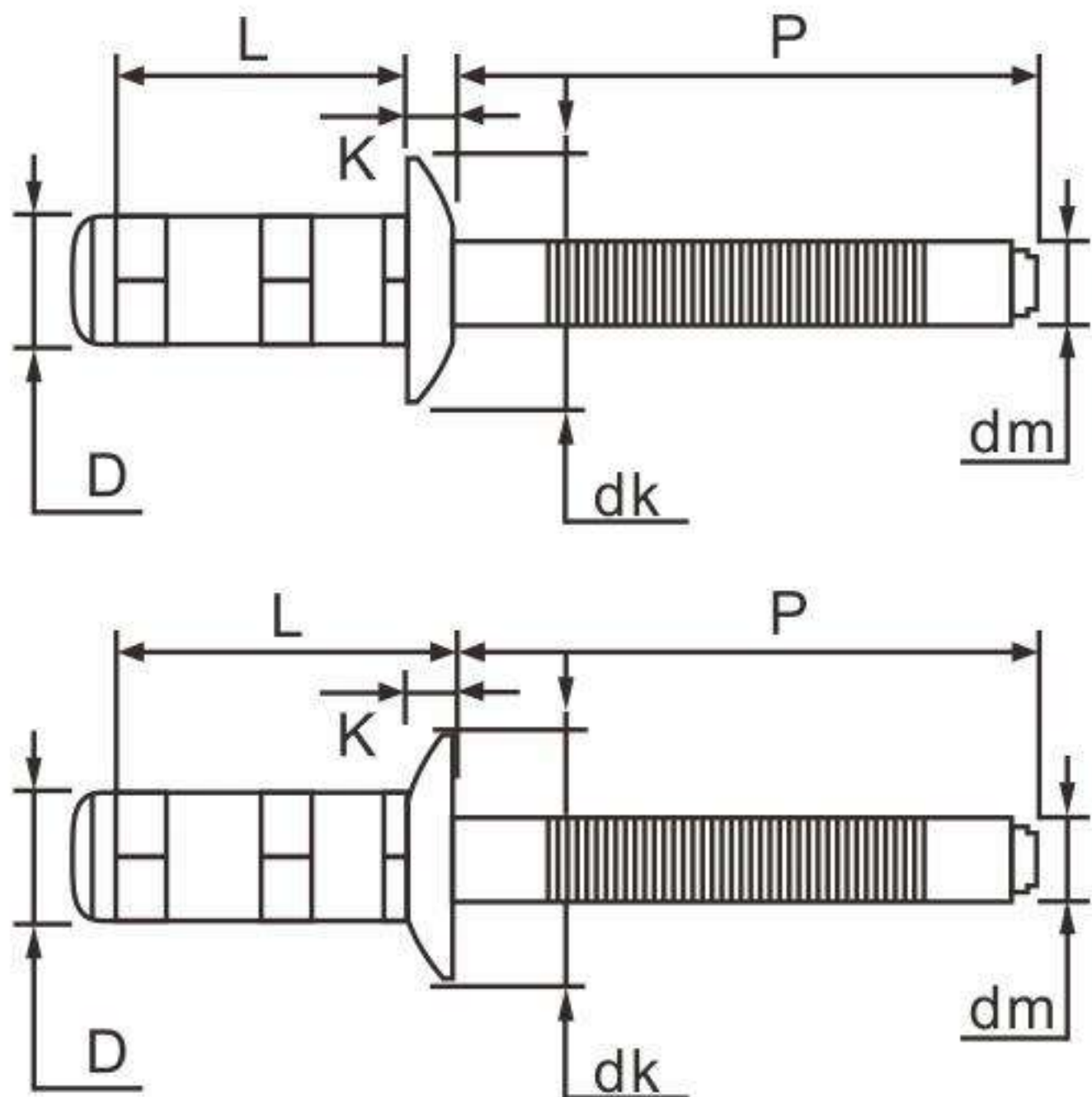
单位 : mm

Steel Multigrip Type Blind Rivet

钢双鼓型 抽芯铆钉 GS-S



	材质 The Material	表面 Surface
	钢 (Steel)	镀锌 Zinc Plated
	钢 (Steel)	镀锌 Zinc Plated



D	dk	L	S	K	孔径 Aperture	P	dm	最小抗拉力 Tensile Force	最小抗剪力 Shear Force
3.2(+0.08/-0.15)	$\Phi 6.0 \pm 0.3$	8	1.0-4.5	1.3	3.3	≥ 27	2.0	1700N	1500N
		10	2.0-6.0						
		12	3.0-7.0						
		14	5.0-9.0						
		16	7.0-11.0						
4.0(+0.08/-0.15)	$\Phi 8.0 \pm 0.3$	8	1.0-3.0	1.6	4.1	≥ 27	2.5	2350N	2000N
		10	1.5-4.5						
		12	3.5-7.0						
		14	5.0-9.0						
		16	7.0-11.0						
		18	9.0-13.0						
4.8(+0.08/-0.15)	$\Phi 9.4 \pm 0.3$	10	1.0-4.0	1.8	4.9	≥ 27	2.9	3600N	3350N
		12	2.5-6.0						
		14	4.0-8.0						
		16	6.0-10.0						
		18	8.0-12.0						
		20	10.0-14.0						

可执行IFI、DIN、ISO、GB等标准

单位 : mm

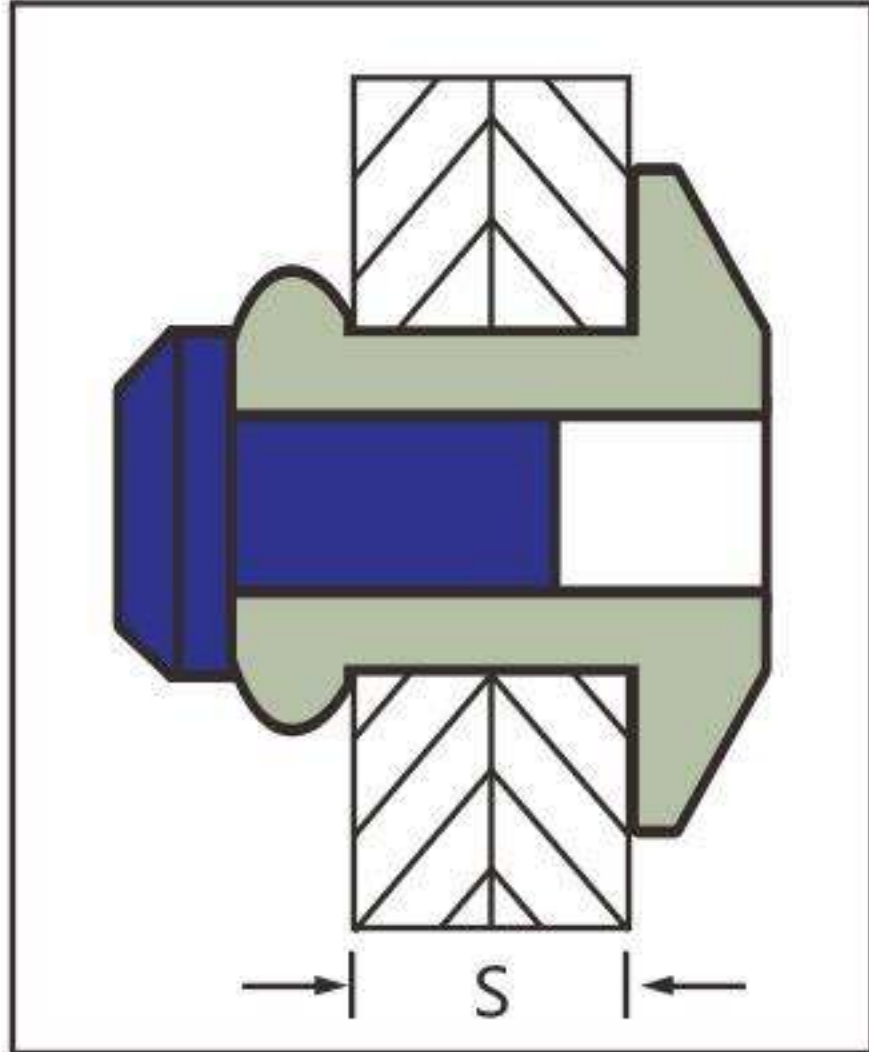
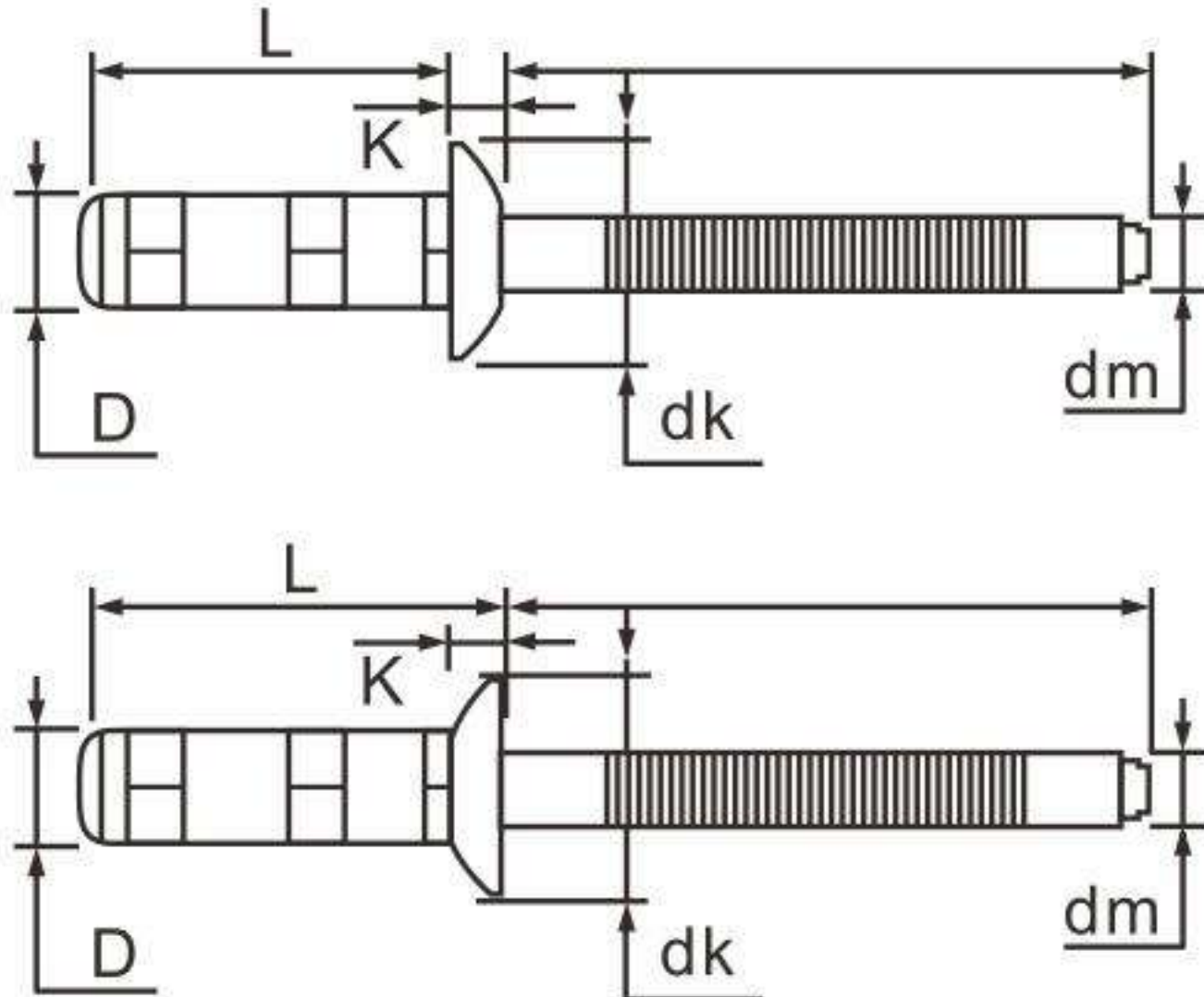


Stainless Steel Multigrip Type Blind Rivet

不锈钢双鼓型 抽芯铆钉 QBS-S



	材质 The Material	表面 Surface
	不锈钢(304) Stainless steel	抛光 Polished
	不锈钢(304) Stainless steel	抛光 Polished



D	dk	L	S	K	孔径 Aperture	P	dm	最小抗拉力 Tensile Force	最小抗剪力 Shear Force
3.2(+0.08/-0.15)	Φ6.0±0.3	8	1.0-4.5	1.3	3.3-3.5	≥27	2.0	2500N	2000N
		10	2.0-6.0						
		12	3.0-7.0						
		14	5.0-9.0						
		16	7.0-11.0						
4.0(+0.08/-0.15)	Φ8.0±0.3	8	1.0-4.5	1.6	4.2-4.4	≥27	2.5	4200N	3800N
		10	2.0-6.0						
		12	3.0-7.0						
		14	5.0-9.0						
		16	7.0-11.0						
		18	9.0-13.0						
4.8(+0.08/-0.15)	Φ9.4±0.3	20	11.0-15.0						
		10	1.0-4.0	1.8	5.0-5.2	≥27	2.9	5000N	4500N
		12	2.5-6.0						
		14	4.0-8.0						
		16	6.0-10.0						
		18	8.0-12.0						
		20	10.0-14.0						

可执行IFI、DIN、ISO、GB等标准

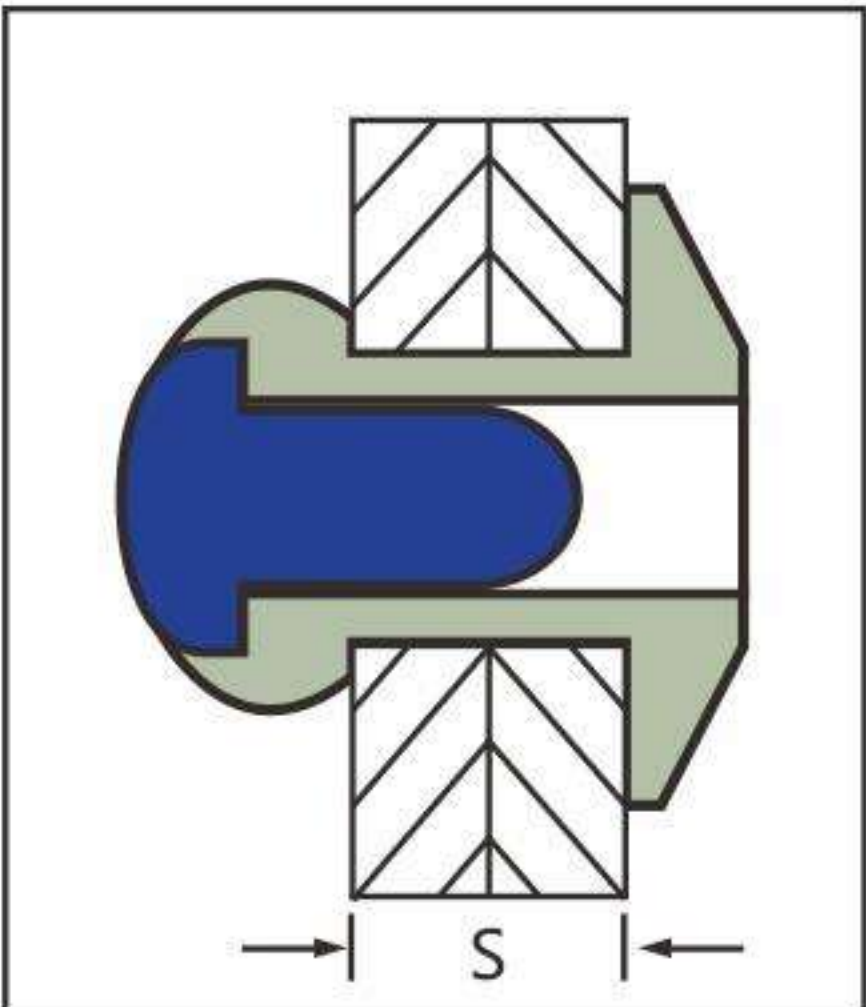
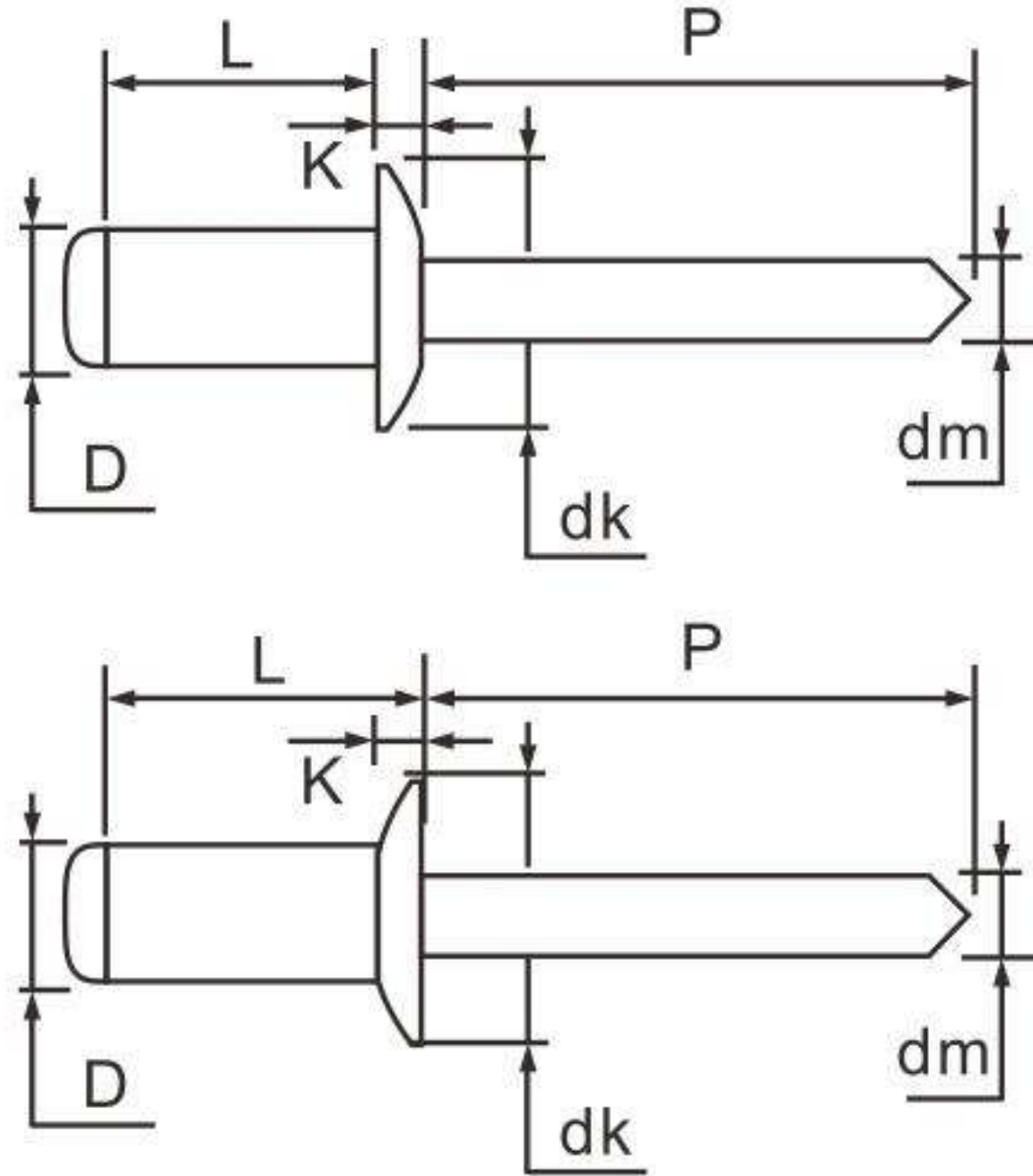
单位 : mm

Open Type Blind Rivet

开口型 抽芯铆钉 HK



	材质 Materials	表面 Finish
	铝合金 (Al Mg1)	抛光 polished
	钢 (Steel)	镀锌 Zinc Plated



D	dk	L	S	K	孔径 Aperture	P	dm	最小抗拉力 Tensile Force	最小抗剪力 Shear Force
2.4(+0.08/-0.1)	$\Phi 4.8 \pm 0.3$	6	0.5-3.0	1	2.5	≥ 26	1.4	258N	172N
		8	2.0-5.0						
		10	3.0-7.0						
		16	9.0-13.0						
		19	12.0-16.0						
3.2(+0.08/-0.15)	$\Phi 6.0 \pm 0.3$	6	0.5-3.0	1.2	3.3	≥ 26	1.8	450N	360N
		8	3.0-5.0						
		10	5.0-7.0						
		13	8.0-10.0						
		16	11.0-13.0						
		19	13.0-15.0						
4.0(+0.08/-0.15)	$\Phi 8.0 \pm 0.3$	8	2.0-4.0	1.5	4.1	≥ 26	2.1	750N	540N
		10	4.0-6.0						
		12	6.0-8.0						
		16	10.0-12.0						
		25	18.0-21.0						
4.8(+0.08/-0.15)	$\Phi 9.2 \pm 0.3$	8	2.0-4.0	1.7	4.9	≥ 27	2.6(-0.1)	1050N	935N
		10	4.0-6.0						
		16	8.0-12.0						
		25	16.0-21.0						
		30	20.0-25.0						
		40	30.0-34.0						
		50	40.0-44.0						
		60	50.0-64.0						
		70	60.0-74.0						
6.4(+0.08/-0.15)	$\Phi 12 \pm 0.5$	12	2.0-6.0	2.0	6.5	≥ 27	3.6	2050N	1460N
		16	6.0-10.0						
		19	9.0-13.0						
		25	15.0-19.0						
		30	20.0-24.0						

可执行IFI、DIN、ISO、GB等标准

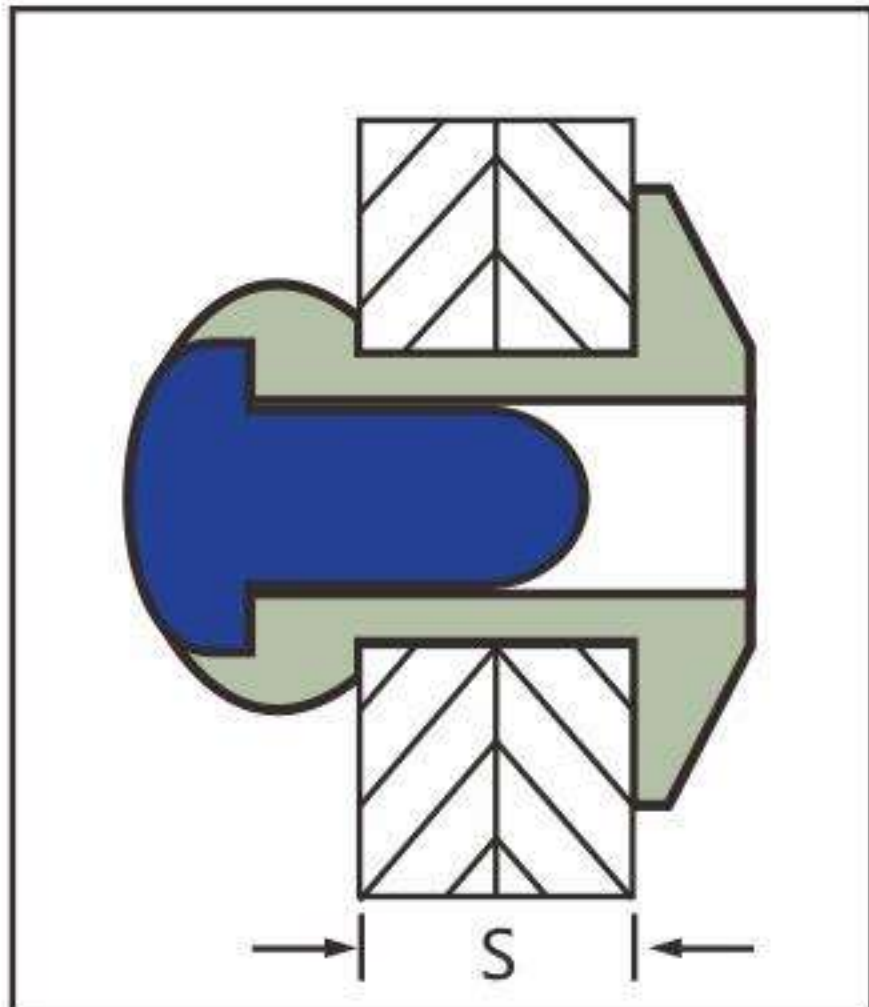
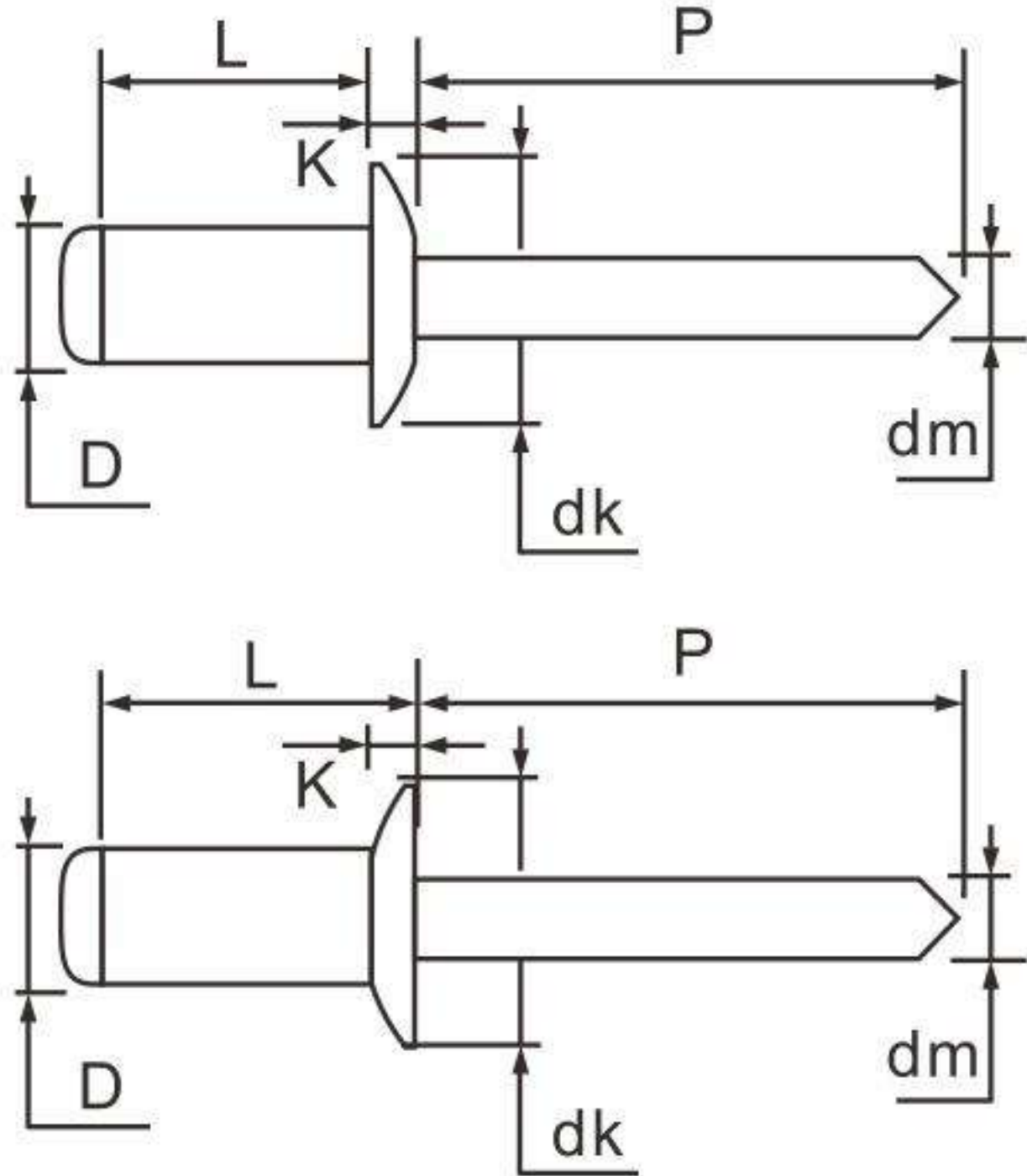
单位 : mm

Open Type Blind Rivet

全铁开口型 抽芯铆钉 GK



	材质 Materials	表面 Finish
	钢 (Steel)	镀锌 Zinc Plated
	钢 (Steel)	镀锌 Zinc Plated



D	dk	L	S	K	孔径 Aperture	P	dm	最小抗拉力 Tensile Force	最小抗剪力 Shear Force
3.2(+0.08/-0.15)	$\Phi 6.2 \pm 0.4$	6	0.5-3.0	1.2	3.3	≥ 27	1.9	1200N	1100N
		8	3.0-5.0						
		10	5.0-7.0						
		13	8.0-10.0						
		16	11.0-13.0						
		19	13.0-15.0						
4.0(+0.08/-0.15)	$\Phi 8.0 \pm 0.4$	8	2.0-4.0	1.5	4.1	≥ 27	2.45	2200N	1700N
		10	4.0-6.0						
		12	6.0-8.0						
		16	10.0-12.0						
		25	18.0-21.0						
4.8(+0.08/-0.15)	$\Phi 9.2 \pm 0.4$	8	2.0-4.0	1.7	4.9	≥ 27	2.85	3100N	2900N
		10	4.0-6.0						
		16	8.0-12.0						
		25	16.0-21.0						
		30	20.0-25.0						
		40	30.0-34.0						
		50	40.0-44.0						
6.4(+0.08/-0.15)	$\Phi 12.5 \pm 0.5$	12	2.0-6.0	2.0	6.5	≥ 27	3.8	5700N	4900N
		16	6.0-10.0						
		19	9.0-13.0						
		25	15.0-19.0						
		30	20.0-24.0						

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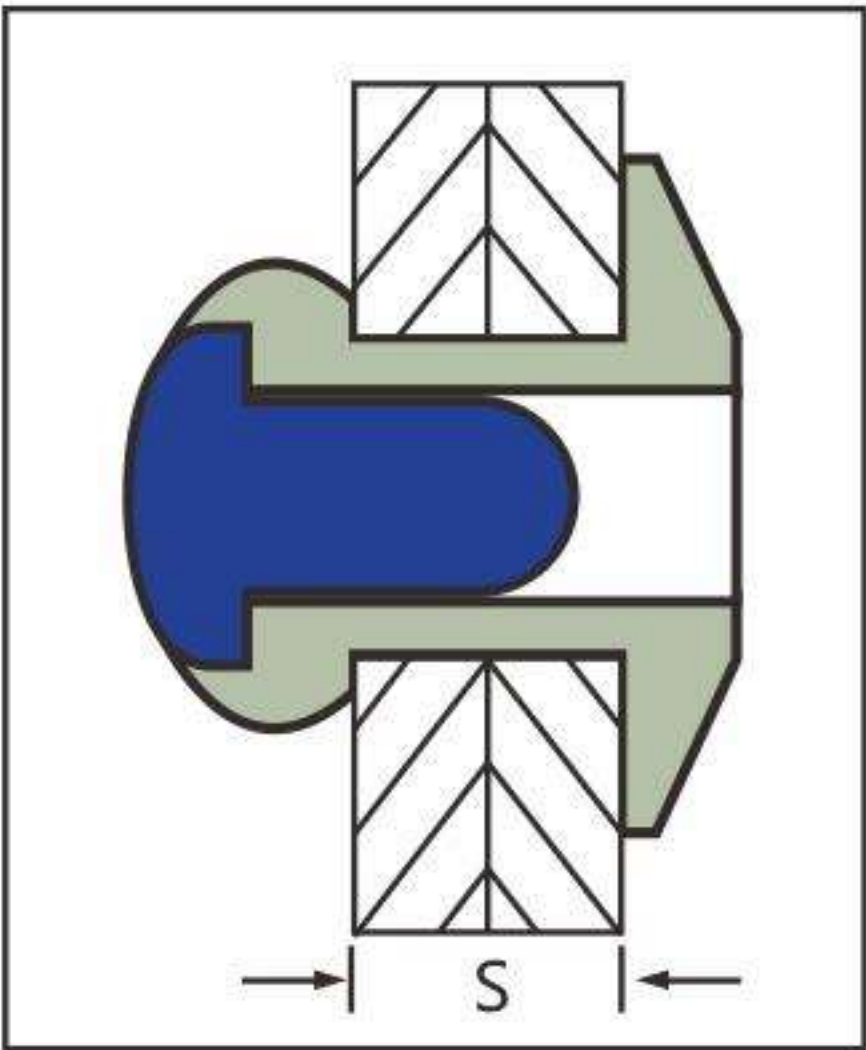
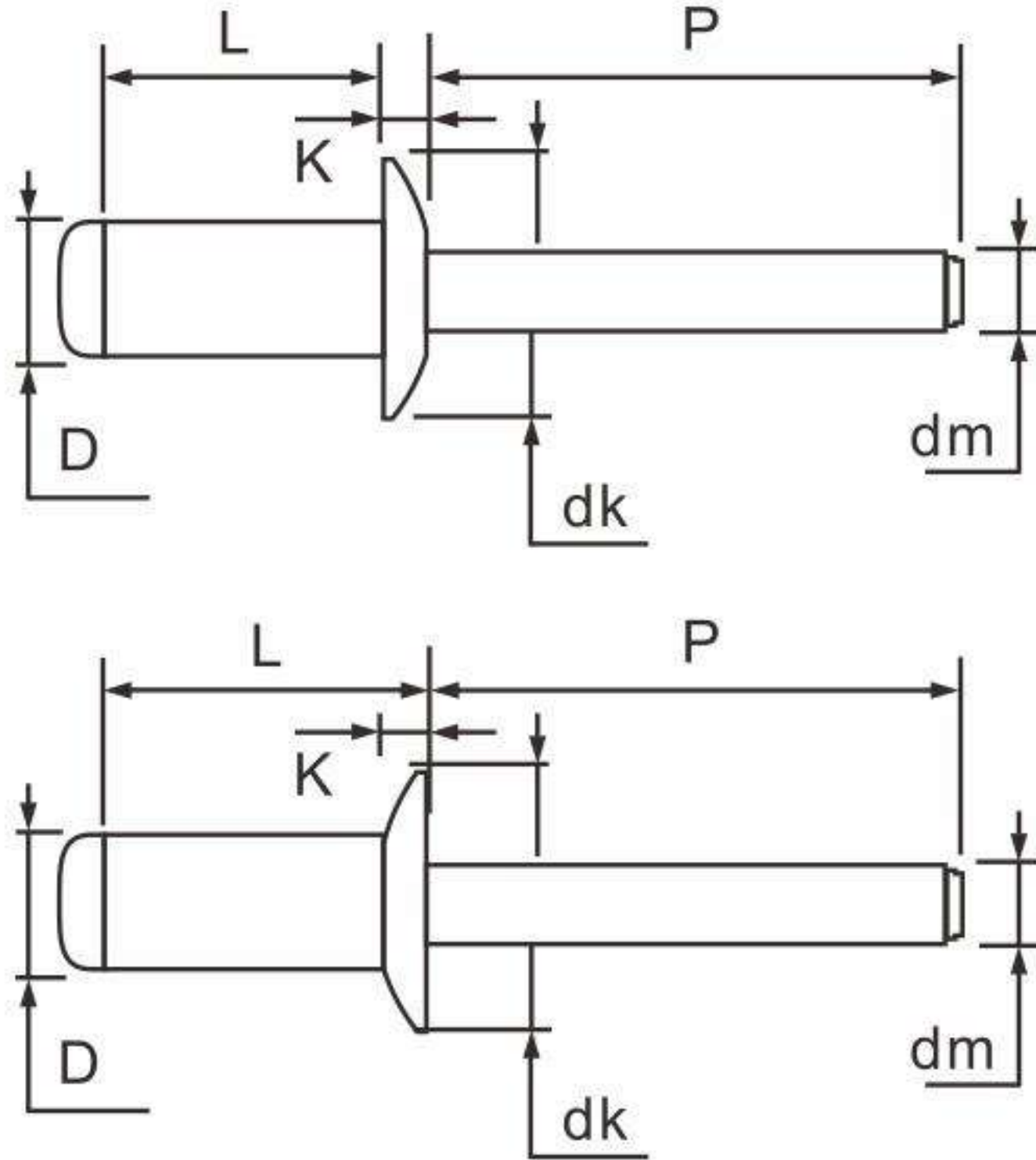
单位 : mm

Stainless Steel Open Type Blind Rivet

不锈钢开口型 抽芯铆钉 QBK



	材质 Materials	表面 Finish
	不锈钢(304) Stainless steel	抛光 polished
	不锈钢(304) Stainless steel	抛光 polished



D	dk	L	S	K	孔径 Aperture	P	dm	最小抗拉力 Tensile Force	最小抗剪力 Shear Force
3.0(+0.08/-0.1)	6.0(+0.3 /-0.5)	6	0.5-3.0	1.2	3.1	≥27	1.95(-0.1)	2200N	1800N
3.2(+0.08/-0.1)	6.0(+0.3 /-0.5)	8	3.0-5.0	1.2	3.3	≥27	1.95(-0.1)	2500N	1900N
		10	5.0-7.0						
		12	6.0-9.0						
		13	8.0-10.0						
		16	10.0-13.0						
4.0(+0.08/-0.15)	8.0(+/-0.3)	6	0.5-2.5	1.5	4.1	≥27	2.5(-0.1)	3500N	2700N
		8	2.0-4.0						
		10	4.0-6.0						
		12	5.0-7.0						
		13	7.0-9.0						
		16	10.0-12.0						
		19	12.0-15.0						
		20	13.0-16.0						
5.0(+0.1 /-0.15)	9.2(+/-0.3)	6	0.5-2.0	1.7	5.1	≥27	2.95(-0.1)	5800N	4700N
		6	0.5-2.0						
		8	2.0-4.0						
		10	4.0-6.0						
		12	6.0-8.0						
		13	7.0-9.0						
		16	10.0-12.0						
		19	13.0-15.0						
		20	14.0-16.0						
4.8(+0.1 /-0.15)	9.2(+/-0.3)	25	18.0-21.0	1.7	4.9	≥27	2.95(-0.1)	5000N	4000N
		6	0.5-2.0						
		8	2.0-4.0						
		10	4.0-6.0						
		12	6.0-8.0						

可执行IFI、DIN、ISO、GB等标准

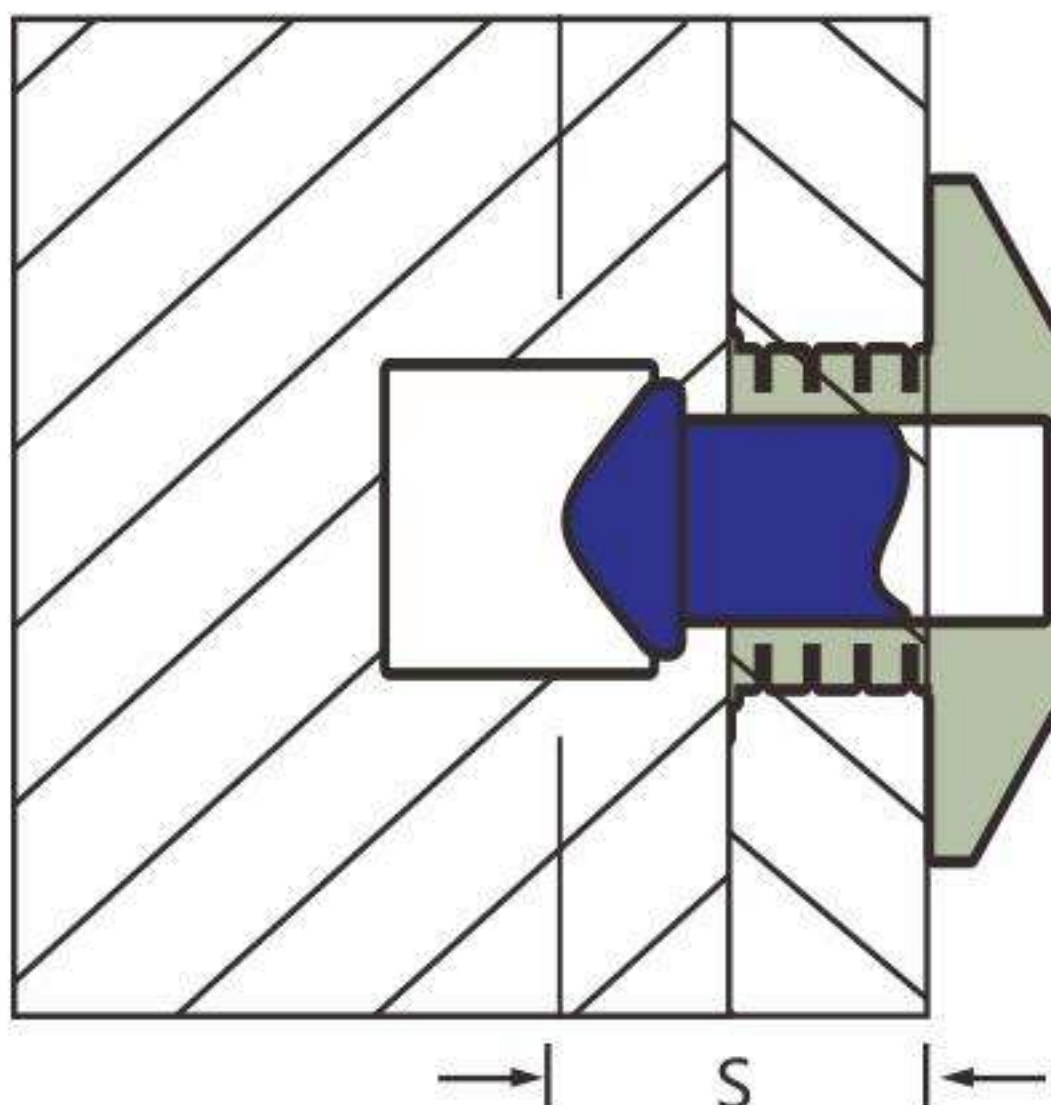
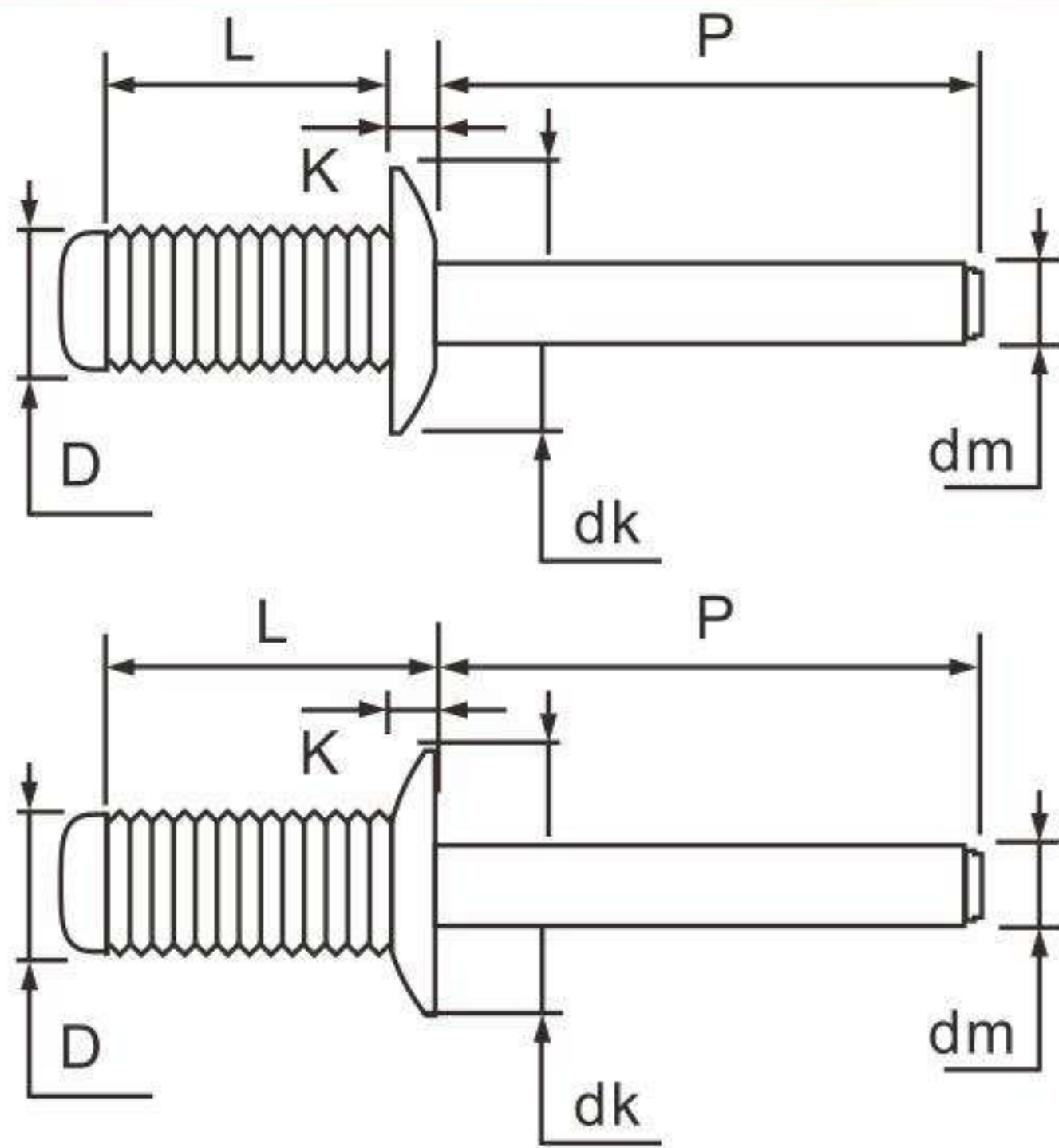
单位 : mm

Grooved Type Blind Rivet

沟槽型 抽芯铆钉



	材质 Materials	表面 Finish
	铝合金 (Al Mg2.5)	抛光 polished
	钢 (Steel)	镀锌 Zinc Plated



D	dk	L	S	K	孔径 Aperture	P	dm	最小抗拉力 Tensile Force	最小抗剪力 Shear Force
3.2 3.4(+0.15/-0.15)	6.0(+0.24/-0.24)	10	≤6	1.7	4.3	≥28	2.2	1400N	885N
		12	≤8						
		14	≤10						
		16	≤12						
4.0 4.2(+0.15/-0.20)	8.0(+0.29/-0.29)	10	≤6	1.7	4.3	≥28	2.2	1400N	885N
		12	≤8						
		14	≤10						
		16	≤12						
4.8 5.0(+0.15/-0.20)	9.2(+0.29/-0.29)	12	≤8	2.0	5.2	≥28	2.65	1550N	1185N
		16	≤12						
		18	≤14						
		20	≤16						

可执行IFI、DIN、ISO、GB等标准

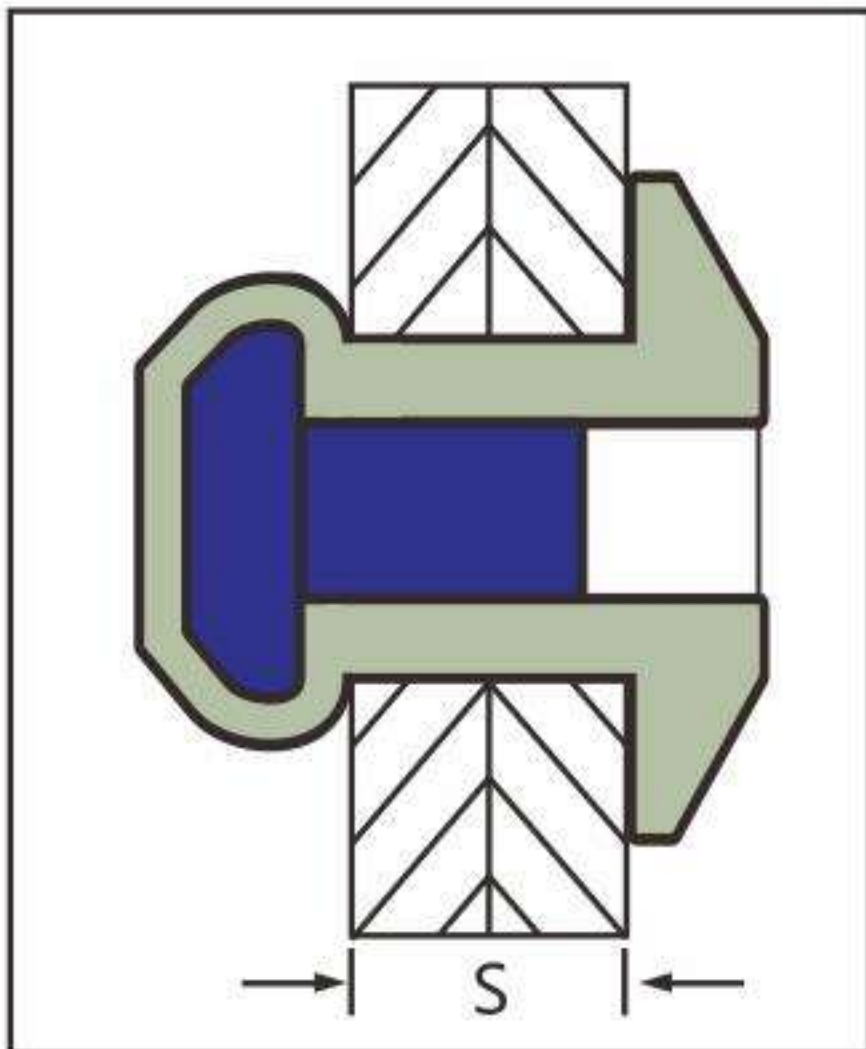
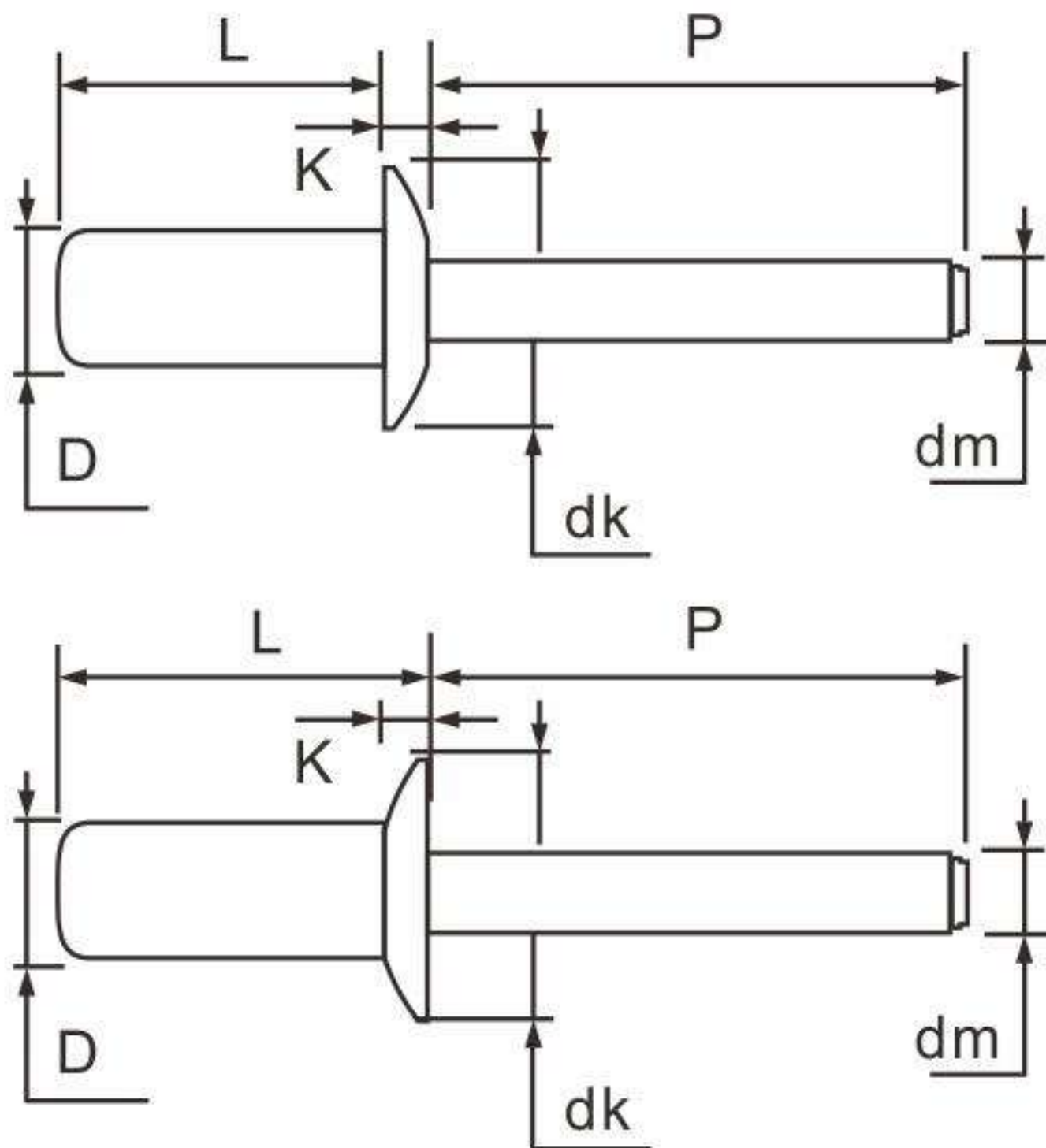
单位 : mm

Sealed Type Blind Rivet

封闭型 抽芯铆钉 HF



	材质 Materials	表面 Finish
	铝合金 (Al Mg5)	抛光 polished
	钢 (Steel)	磷化 Phosphating



D	dk	L	S	K	孔径 Aperture	P	dm	最小抗拉力 Tensile Force	最小抗剪力 Shear Force
3.2(+0.08/-0.1)	6.3(+/-0.5)	8	0.5-3.5	1.3	3.3	≥28	1.85	1450N	1100N
		10	3.5-5.0						
		11	5.0-6.5						
		12.5	6.5-8.0						
		14.5	8.0-10						
4.0(+0.08/-0.15)	8.0(+/-0.5)	8	0.5-3.5	1.7	4.1	≥28	2.35	2200N	1600N
		10	3.5-5.0						
		11	5.0-6.5						
		12.5	6.5-8.0						
		14.5	8.0-10						
4.8(+0.1/-0.15)	9.5(+/-0.5)	8.5	0.5-3.5	2	4.9	≥28	2.75	3100N	2200N
		10	3.5-5.0						
		11	5.0-6.5						
		13	6.5-8.0						
		14.5	8.0-9.5						
		16	9.5-11						
		18	11-13						

可执行IFI、DIN、ISO、GB等标准

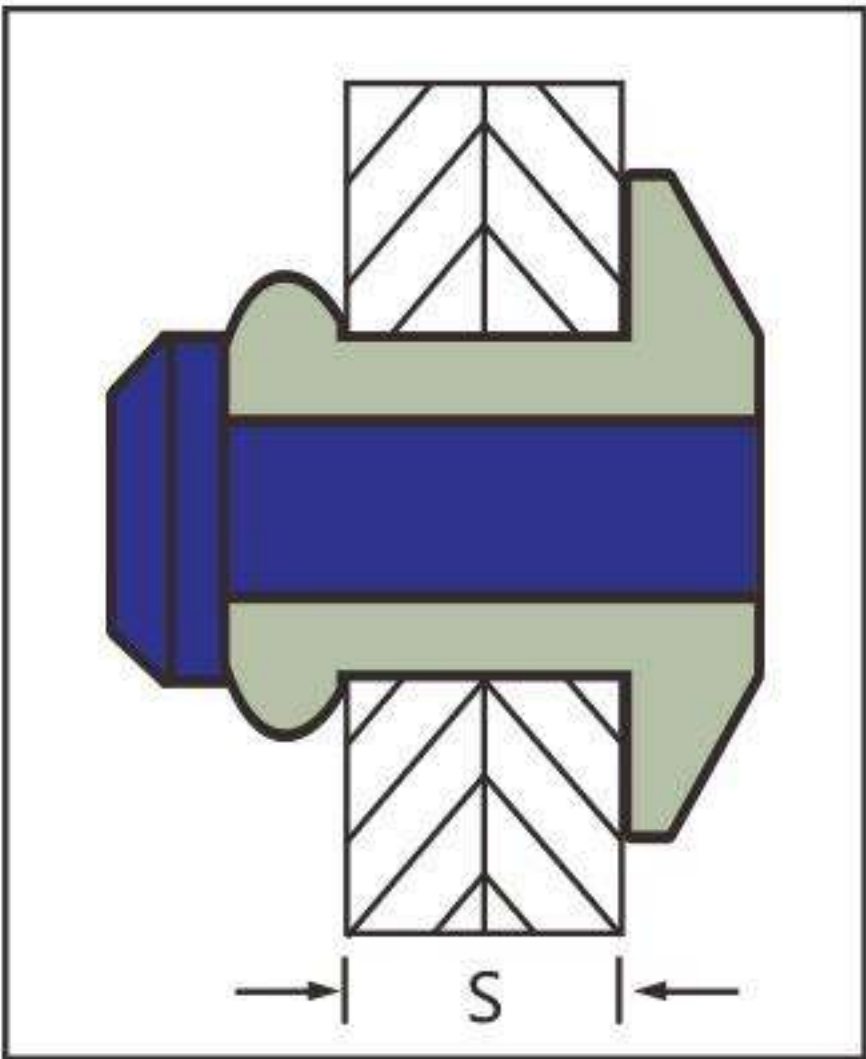
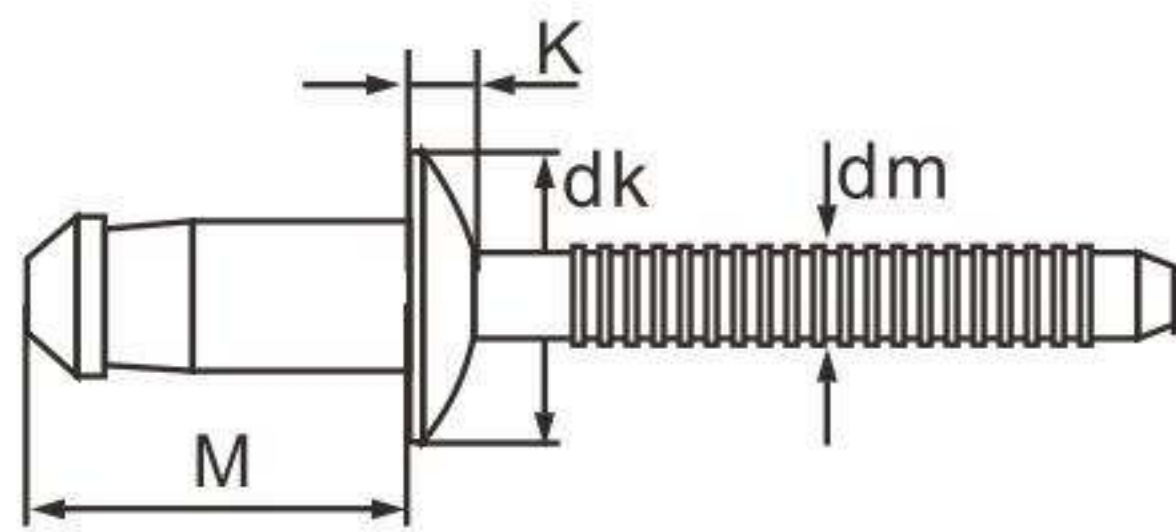
单位 : mm

Steel Monogrip Rivet

海马型 抽芯铆钉



	材质 Materials	表面 Finish
	钢 (Steel)	镀锌 Zinc Plated
	钢 (Steel)	镀锌 Zinc Plated



D	dk	L	S	K	孔径 Aperture	P	dm	最小抗拉力 Tensile Force	最小抗剪力 Shear Force
6.4(+0.15/-0.15)	13(+0.3/-0.3)	10.5	1-3	3.5	6.7	≥ 30	4.0	7100	10200
		12.5	3-5						
		14.5	5-7						
		16.5	7-9						

可执行IFI、DIN、ISO、GB等标准

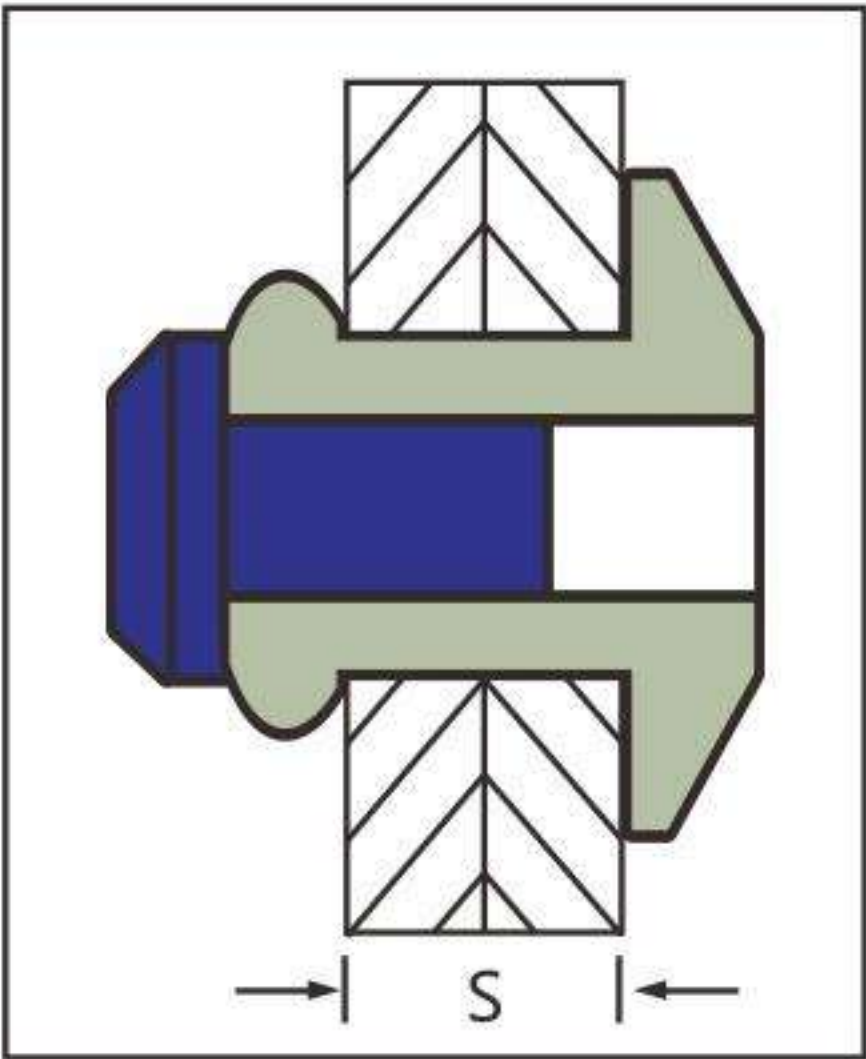
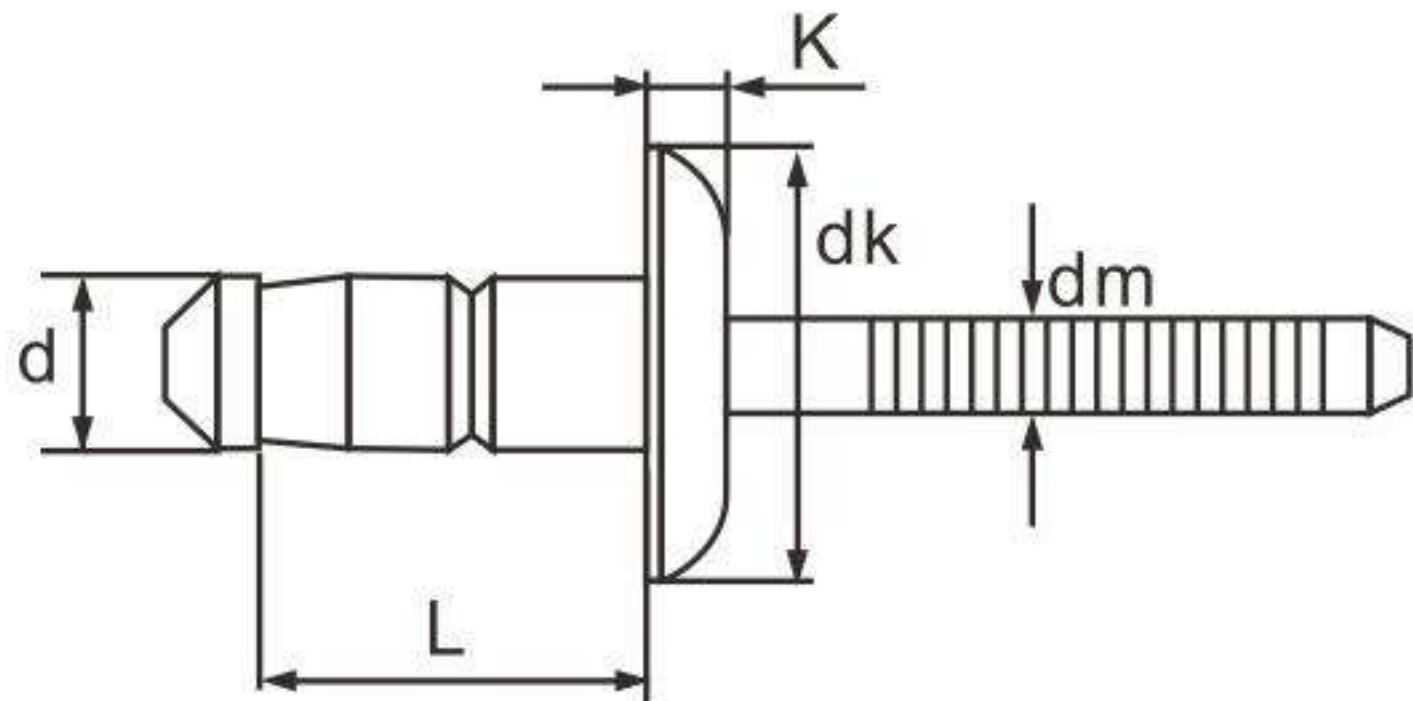
单位 : mm

Steel Monogrip Ribet

钢单鼓型 抽芯铆钉 GD-S



	材质 Materials	表面 Finish
	钢 (Steel)	镀锌 Zinc Plated
	钢 (Steel)	镀锌 Zinc Plated




D	dk	L	S	K	孔径 Aperture	P	dm	最小抗拉力 Tensile Force	最小抗剪力 Shear Force
3.2(+0.09/-0.1)	6.0(+/-0.29)	7	1.2-3.0	1.4	3.3	≥ 28	2.1	1300N	1200N
		9	3.0-5.0						
		11	5.0-7.0						
4.0(+0.09/-0.15)	8.0(+/-0.29)	8	1.2-3.0	1.7	4.2	≥ 28	2.6	20400N	1530N
		10	3.0-5.0						
		12	5.0-7.0						
4.8 (+0.09/-0.15)	9.5 (+/-0.29)	10	1.5-3.5	2	5	≥ 28	3.2	3100N	2940N
		12	3.5-6.0						
		15	6.0-8.5						



可执行IFI、DIN、ISO、GB等标准

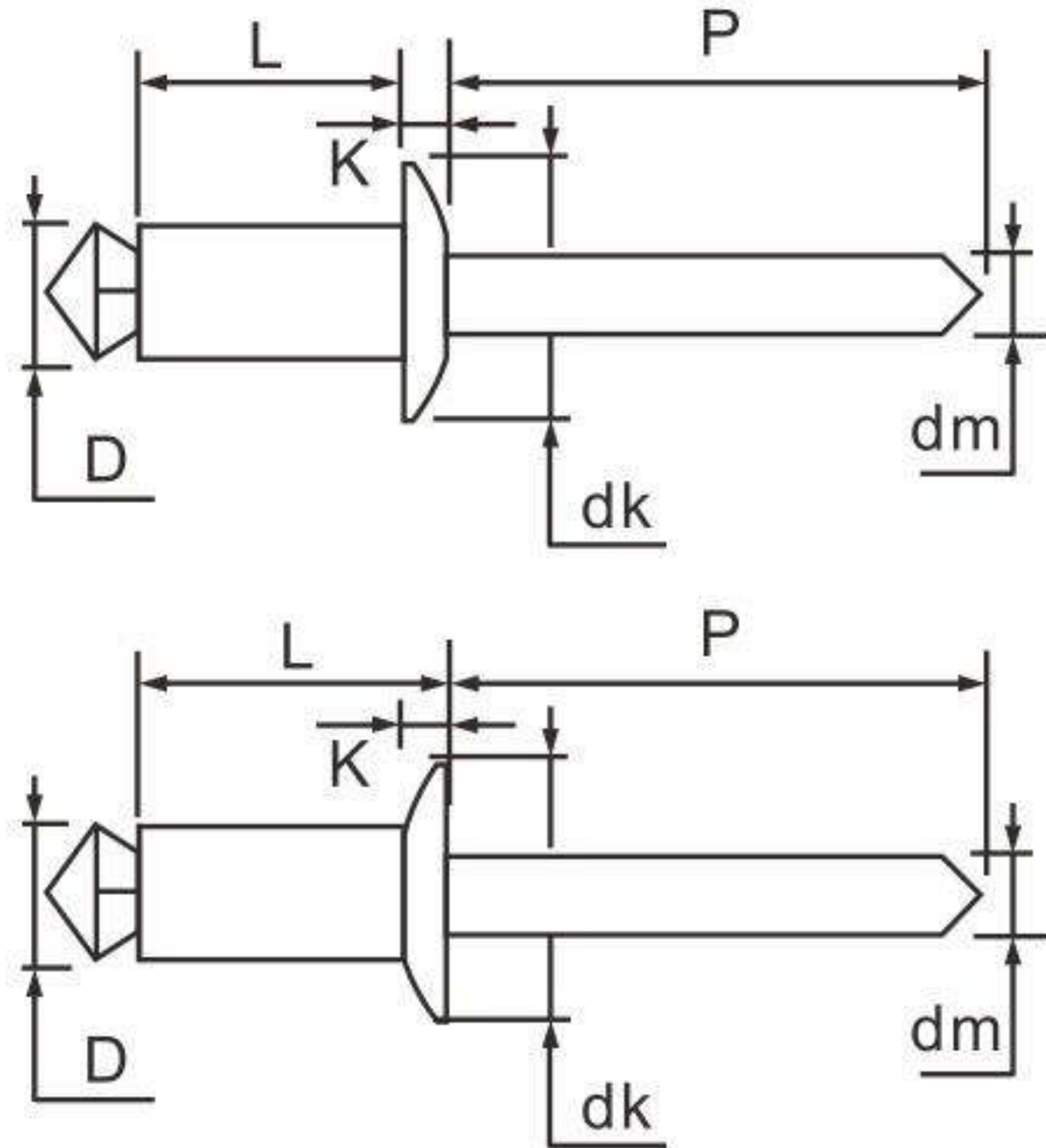
单位 : mm

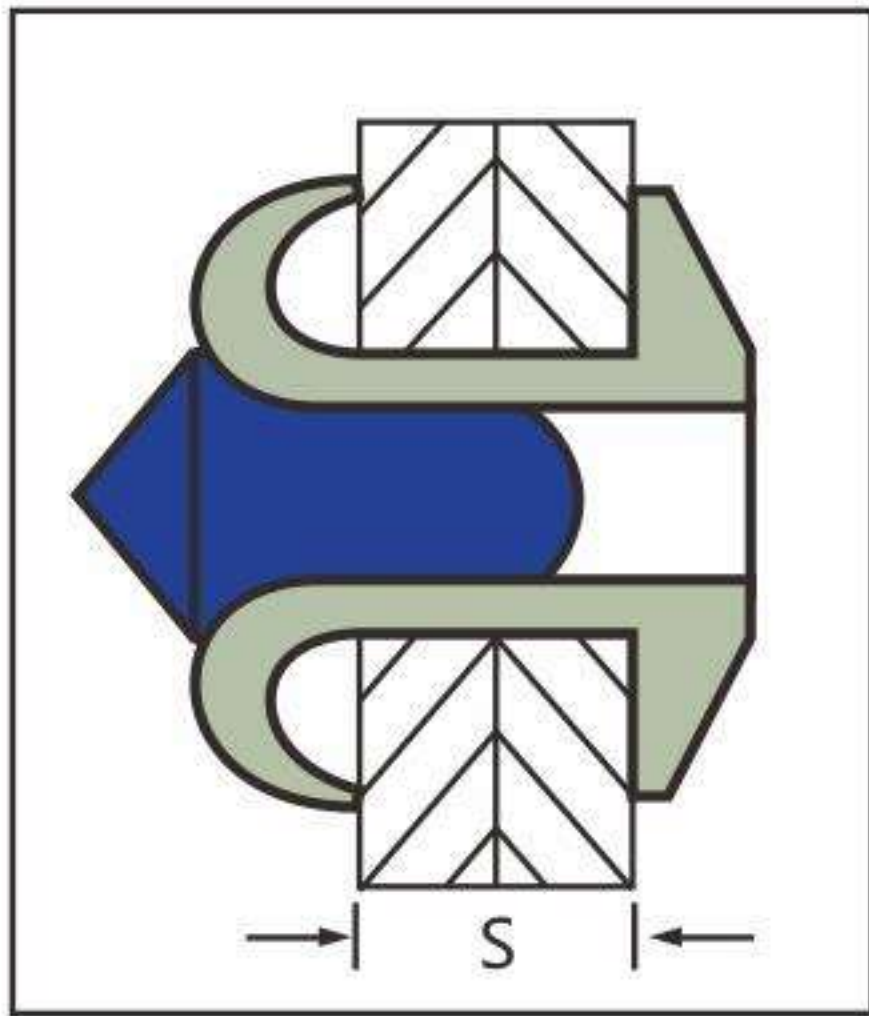
Peel Type Blind Rivet

拉花型 抽芯铆钉



	材质 Materials	表面 Finish
	铝合金 (Al Mg2.5)	抛光 polished
	钢 (Steel)	镀锌 Zinc Plated





D	dk	L	S	K	孔径 Aperture	P	dm	最小抗拉力 Tensile Force	最小抗剪力 Shear Force
3.2(+0.09/-0.09)	6.0(+0.24/-0.24)	8	0.5-1.0	1.4	3.5	≥26	1.8	700N	765N
		10	1.0-3.0						
		12	3.0-5.0						
4.0(+0.09/-0.09)	8.0(+0.29/-0.29)	10	2.0-3.0	1.7	4.3	≥28	2.2	1150N	1260N
		12	4.0-5.0						
		14	6.0-7.0						
		16	8.0-9.0						
4.8(+0.09/-0.09)	9.2(+0.29/-0.29)	12	4.0-5.0	2.0	5.2	≥28	2.8	1600N	1855N
		16	8.0-9.0						
		18	10.0-11.0						
		25	16.0-18.0						
		35	26.0-28.0						

可执行IFI、DIN、ISO、GB等标准

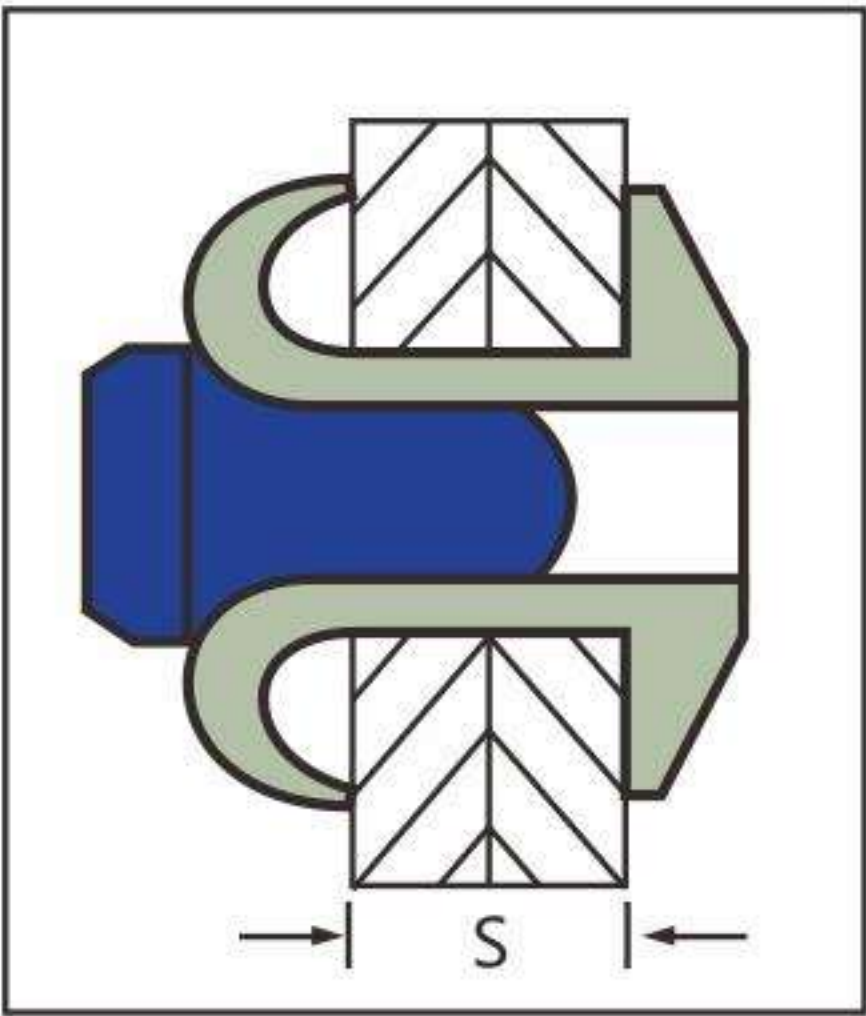
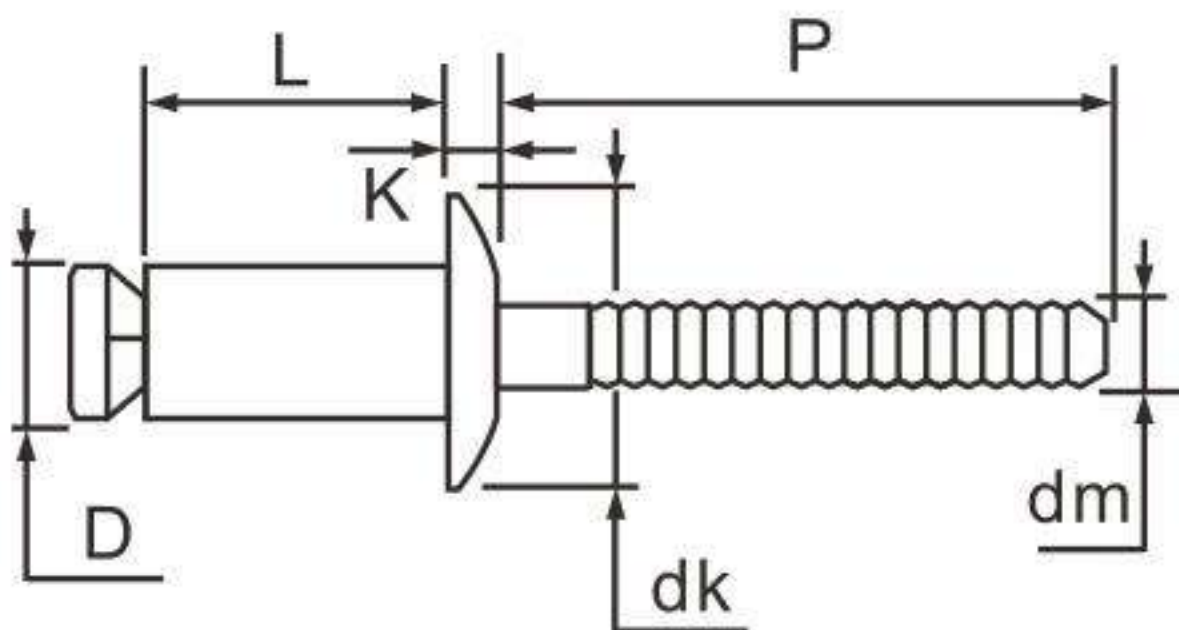
单位 : mm

Peel Type Lock Blind Rivet

三拉花锁芯抽芯铆钉



	材质 Materials	表面 Finish
	铝合金 (Al Mg 5)	抛光 polished
	钢 (Steel)	镀锌 Zinc Plated

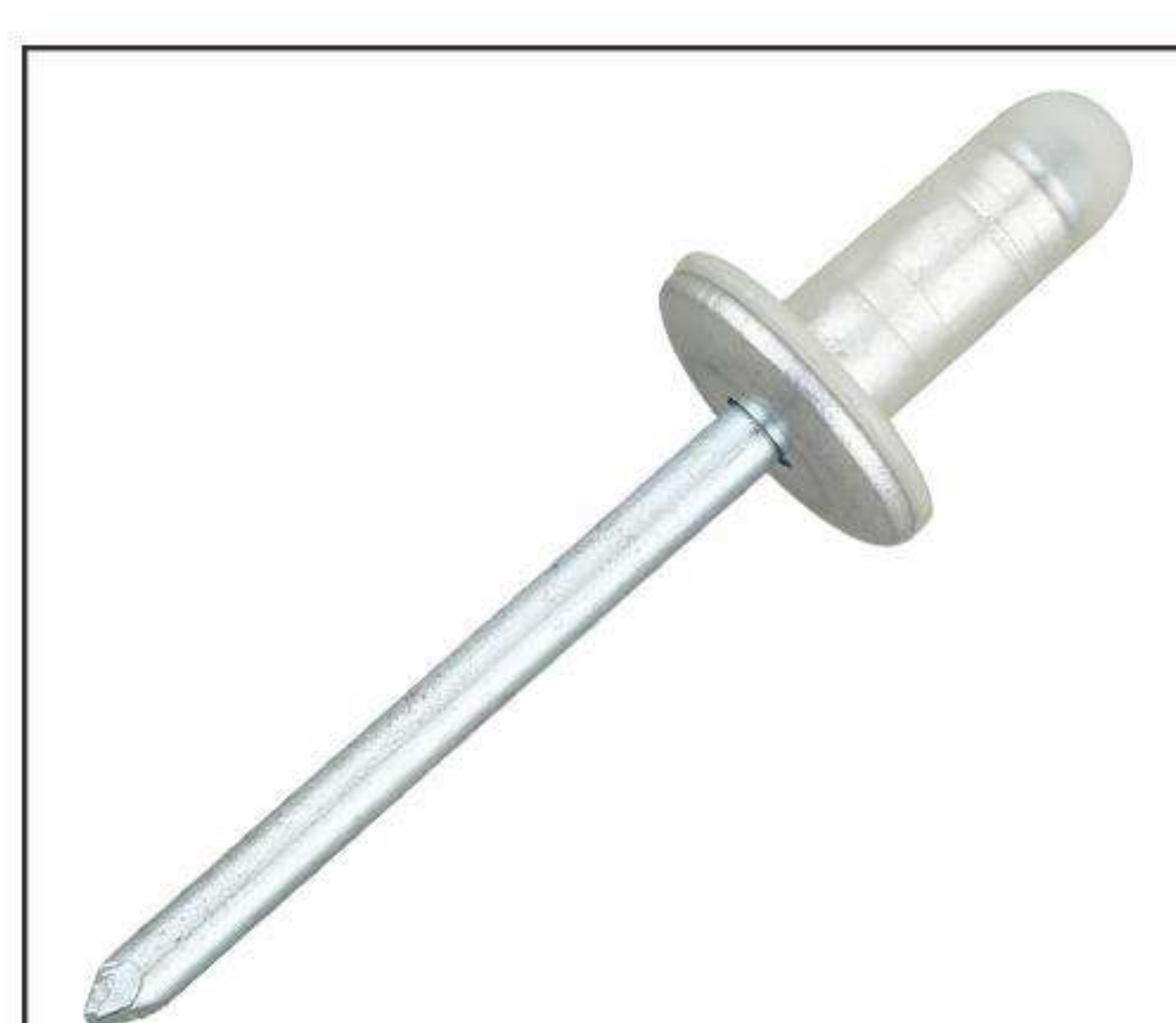


D	dk	L	S	K	孔径 Aperture	P	dm	最小抗拉力 Tensile Force	最小抗剪力 Shear Force
6.4(+0.15/-0.15)	13(+0.30/-0.30)	13	3.2-6.4	3	6.7	≥28	4	/	/
		23.5	12.2-15.8						

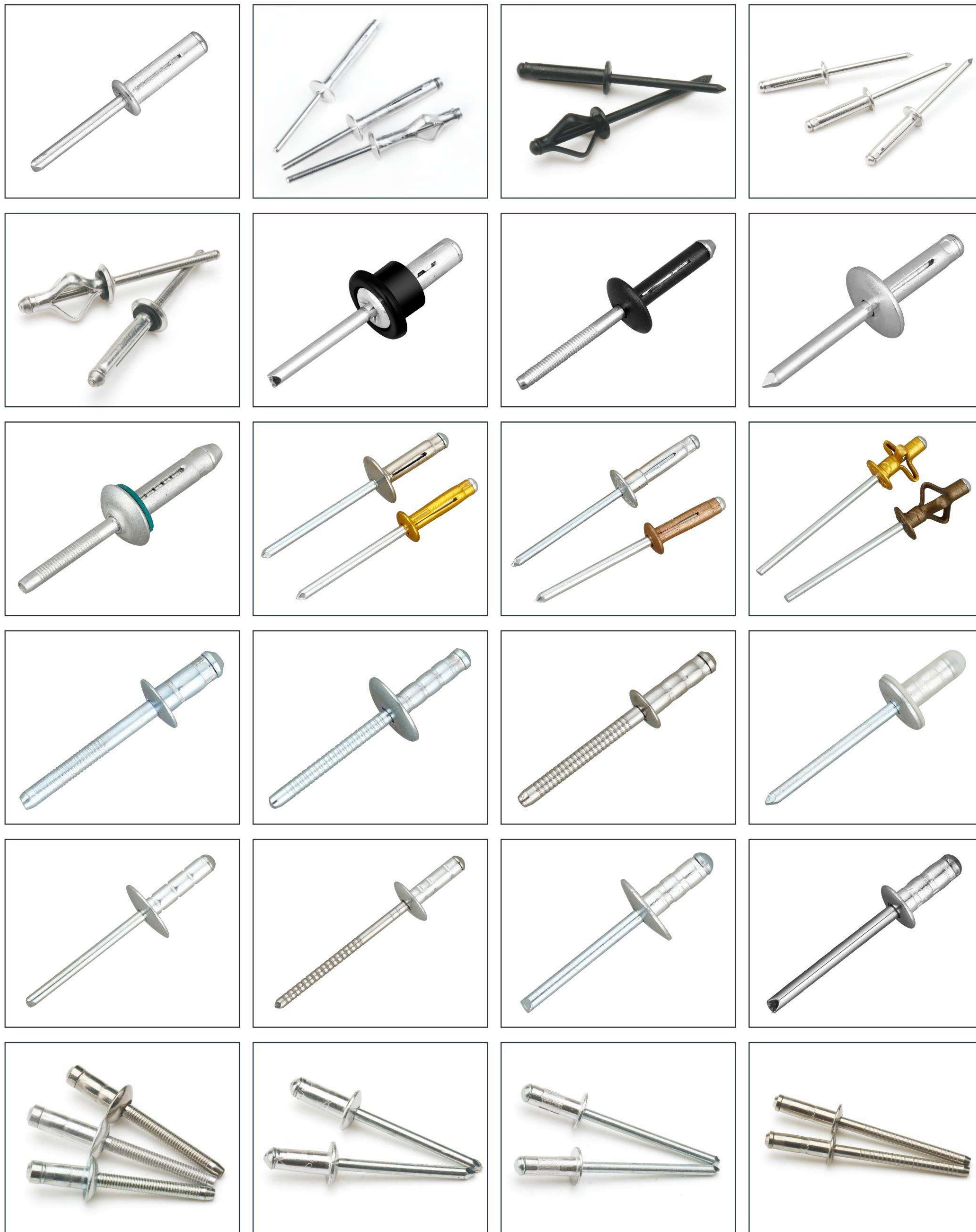
可执行IFI、DIN、ISO、GB等标准

单位 : mm











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样本二维码

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